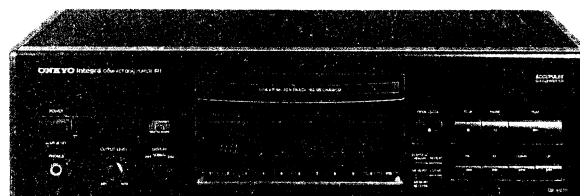
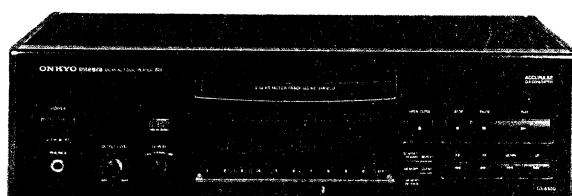


ONKYO® SERVICE MANUAL

COMPACT DISC PLAYER MODEL DX-6850/MODEL DX-6870



Black and Silver models

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK Δ ON THE SCHEMATIC DIAGRAM AND IN THE PARTS LIST ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE THESE COMPONENTS WITH ONKYO PARTS WHOSE PARTS NUMBERS APPEAR AS SHOWN IN THIS MANUAL.

MAKE LEAKAGE-CURRENT OR RESISTANCE MEASUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

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ONKYO
AUDIO COMPONENTS

SPECIFICATIONS

	Model DX-6850	DX-6870
Signal readout system:	Optical non-contact	Optical non-contact
Reading rotation:	About 500-200 r.p.m. (constant linear velocity)	About 500-200 r.p.m. (constant linear velocity)
Linear velocity:	1.2-1.4m/s	1.2-1.4m/s
Error correction system:	Cross interleave Reed Solomon code	Cross interleave Reed Solomon code
D/A converter:	1 BIT PWM X 2 AccuPulse Quartz System	1 BIT PWM X 2 AccuPulse Quartz System
Sampling frequency:	352.8kHz (eight-times oversampling)	352.8kHz (eight-times oversampling)
Number of channels:	2 (stereo)	2 (stereo)
Frequency response:	2 Hz-20kHz	2 Hz-20kHz
Total harmonic distortion:	0.0020% (at 1 kHz)	0.0020% (at 1 kHz)
Dynamic range:	100dB	100dB
Signal to noise ratio:	110dB	110dB
Channel separation:	110dB (at 1 kHz)	110dB (at 1 kHz)
Wow and Flutter:	Below threshold of measurability	Below threshold of measurability
Output level:	2 volts r.m.s.	2 volts r.m.s.
Power consumption:	21 watts	21 watts
Dimensions (W×H×D):	445×130×364mm 17-15/16" × 5-1/8" × 14-5/16"	455×130×364mm 17-15/16" × 5-1/8" × 14-5/16"
Weight:	8kg, 17.6 lbs.	8.8kg, 19.4 lbs.

Specifications and external appearance are subject to change without notice because of product improvements.

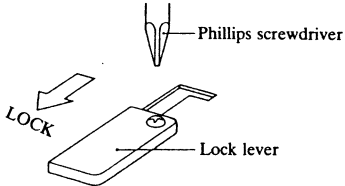
SERVICE PROCEDURES

1. How to Release the Transport Lock

To protect the optical assembly including the laser pickup from vibration related damage during shipping, this unit is equipped with a transport lock lever located on the base.

- 1. Loosen the screw with Phillips screwdriver.
- 2. Move the lock lever in the direction opposite that shown by the arrow. Move the lever up to the position where it can move no farther, and then remove the lever.

- Tighten the screw to secure the lock lever.
 - For shipping, restore the lock lever to its position in the direction of the arrow, then tighten down the screw to secure the lock lever in that position.



2. Use of batteries

- The remote control transmitter is powered by two batteries. Before using this unit for the first time, insert the two batteries (included).
- Average battery life is about one year. This period may be shorter depending on the frequency of use and environment (temperature and humidity) in which the remote control transmitter is used.

- If the remote control transmitter does not operate even though front panel controls function normally, the batteries should be replaced. Use only listed in the following chart.

Type	Voltage	Size
Manga- nese	1.5V	AA R6 UM-3

3. Safety check out

After correcting the original service problem, perform the following safety check before releasing the set to the customer:
Connect the insulating-resistance tester between the plug of power supply cable and chassis.
Specifications: more than 10Mohm at 500V.

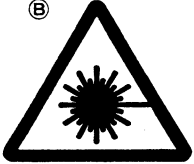
LASER WARNING LABEL

The label shown below are affixed.

1. Warning lable

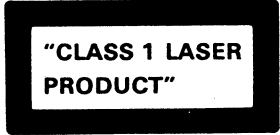
This label is located on the arm of mechanism.

A
DANGER —INVISIBLE LASER RADIATION
WHEN OPEN AND INTERLOCK FAILED OR
DEFEATED. AVOID DIRECT EXPOSURE TO BEAM
CAUTION —HAZARDOUS LASER AND
ELECTROMAGNETIC RADIATION WHEN OPEN
AND INTERLOCK DEFEATED
ATTENTION —RAYONNEMENT LASER
ET ELECTROMAGNETIQUE DANGEREUX SI
OUVERT AVEC L'ECLenchement DE SECURITE
ANNULE.



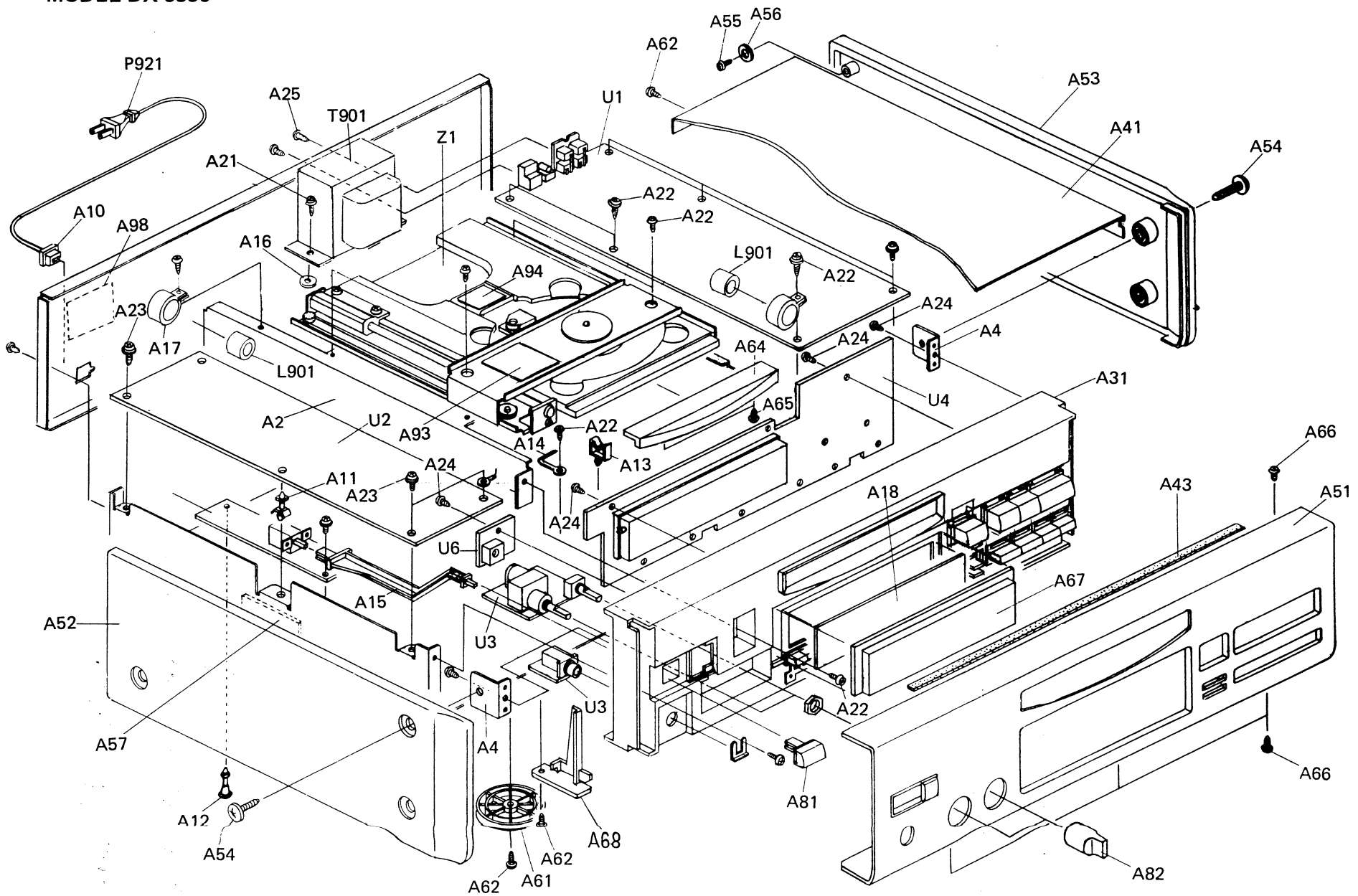
2. Class 1 label

This label is located on the back panel.



DX-6850

-4-



PARTS LIST

MODEL DX-6850

REF.NO.	PART NO.	DESCRIPTION
A1	27100248A	Chassis
A2	27130660B	Bracket C
A4	27141496	Bracket S
A8	27121505	Back panel
A10	27300750	△ Bushing, cord
A11	27190009	KGLS-4S, Holder
A12	27190524	KGLS-14R, Holder
A13	27300833	Clamp
A14	27255004	Clip
A15	27273142	Joint, power
A16	27270327A	Spacer
A17	27190608	Holder, clamp
A18	28133269	Back plate
A21	830440109	4TTC+10C(BC), Self-tapping screw
A22	834430088	3TTS+8B(BC), Self-tapping screw
A23	831130088	3TTW+8B, Self-tapping screw
A24	833430080	3TTP+8P(BC), Self-tapping screw
A25	801230	3STS+8BQ(BC), Self-tapping screw
A31	27110659B	Front bracket ass'y
	27110660A	Front bracket ass'y <S>
A41	28184490A	Top cover
A43	28140837	0.9×250×10mm, Cushion
A44	28141009	1.5×195×125mm, Cushion
A51	1H171121	Front panel ass'y
	1H172121	Front panel ass'y <S>
A52	28185371	Side panel L
A53	28185372	Side panel R
A54	837440169	4TTC+16C(BC), Self-tapping screw
A55	834440088	4TTS+8B(BC), Self-tapping screw
A56	87644012	W4×12F(BC), Washer
A57	28175190	Insulator plate
A61	27175254	Leg
A62	834430088	3TTS+8B(BC), Self-tapping screw
A64	28148257	Tray panel
	28148258	Tray panel <S>
A65	838430068	3TTB+6B(BC), Self-tapping screw
A66	833430080	3TTP+8P(BC), Self-tapping screw
A67	28191604A	Clear plate
A68	28335034A	Lever, lock
A81	28324397	Knob, power
	28324398	Knob, power <S>
A82	28324492	Knob, level
	28324493	Knob, level <S>
A93	29360807	Label DANGER
A94	29361218	Label LASER

REF.NO.	PART NO.	DESCRIPTION
A98	29360687	Label CLASS1
A99	28175189	Insulator plate <S>
L901	230910	ESD-R-25DB, Core
P921	253149	△ AS-CEE 250V 2.5A, Power supply cord
T901	2300728A	△ NPT-1121P, Power transformer
U1	1H169572-1	NAAR-4272-1, Main circuit pc board ass'y
U2	1H169573-1A	NADG-4273-1A, Digital circuit pc board ass'y
U3	1H169574-1	NAAF-4274-1, Headphone terminal pc board ass'y
U4	1H169575-1A	NADIS-4275-1A, Display circuit pc board ass'y
U5	1H169576-1	NAAF-4276-1, Output volume pc board ass'y
U6	1H169577-1	NAETC-4277-1, Sensor pc board ass'y
U7	1H169578-1	NAPS-4278-1, Power supply pc board ass'y
Z1		NCD-39M, Mechanism ass'y
	260208	Binder

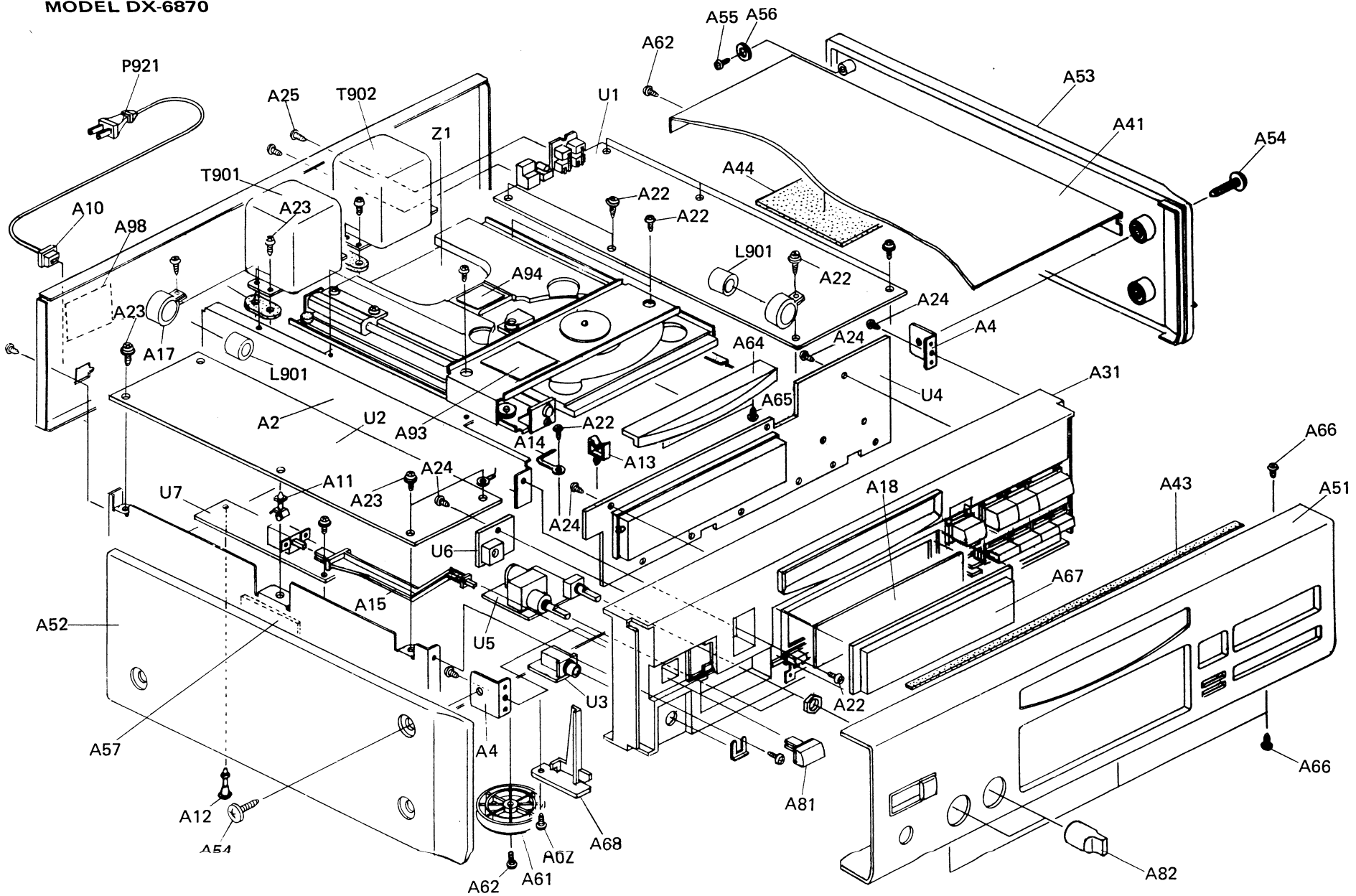
NOTE: : Only Black model
<S>: Only Silver model

NOTE: THE COMPONENTS IDENTIFIED BY MARK △
ARE CRITICAL FOR RISK OF FIRE AND
ELECTRIC SHOCK. REPLACE ONLY WITH
PART NUMBER SPECIFIED.

CHASSIS-EXPLODED VIEW

MODEL DX-6870

DX-6870



PARTS LIST

MODEL DX-6870

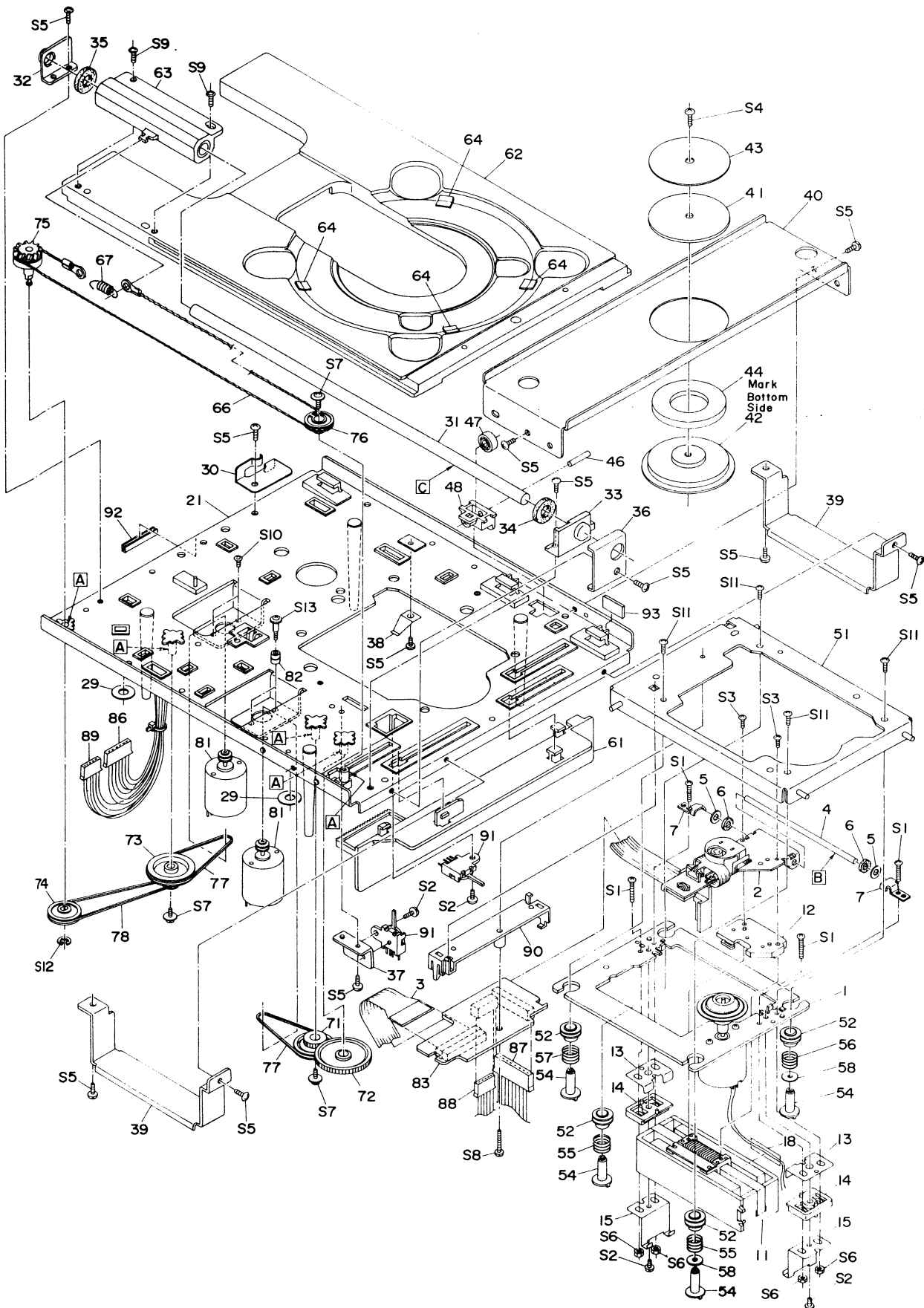
REF.NO.	PART NO.	DESCRIPTION
A1	27100249A	Chassis
A2	27130661A	Bracket C
A4	27141496	Bracket S
A8	27121509	Back panel
A10	27300750	△ Bushing,cord
A11	27190009	KGLS-4S,Holder
A12	27190524	KGLS-14R,Holder
A13	27300833	Clamp
A14	27255004	Clip
A15	27273142	Joint, power
A16	27270327A	Spacer
A17	27190608	Holder,clamp
A18	28133269	Back plate
A21	838440109	4TTB+10C(BC),Self-tapping screw
A22	834430088	3TTS+8B(BC),Self-tapping screw
A23	831130088	3TTW+8B,Self-tapping screw
A24	833430080	3TTP+8P(BC),Self-tapping screw
A25	801230	3STS+8BQ(BC),Self-tapping screw
A31	27110659B	Front bracket ass'y
	27110660A	Front bracket ass'y <S>
A41	28184490A	Top cover
A43	28140837	0.9×250×10mm,Cushion
A44	28141009	1.5×195×125mm,Cushion
A51	1H175121	Front panel ass'y
	1H176121	Front panel ass'y <S>
A52	28185371	Side panel L
A53	28185372	Side panel R
A54	837440169	4TTC+16C(BC),Self-tapping screw
A55	834440088	4TTS+8B(BC),Self-tapping screw
A56	87644012	W4×12F(BC),Washer
A57	28175190	Insulator plate
A61	27175254	Leg
A62	834430088	3TTS+8B(BC),Self-tapping screw
A64	28148257	Tray panel
	28148258	Tray panel <S>
A65	838430068	3TTB+6B(BC),Self-tapping screw
A66	833430080	3TTP+8P(BC),Self-tapping screw
A67	28191604A	Clear plate
A68	28335034A	Lever, lock
A81	28324397	Knob, power
	28324398	Knob, power <S>
A82	28324492	Knob, level
	28324493	Knob, level <S>

REF.NO.	PART NO.	DESCRIPTION
A93	29360807	Label DANGER
A94	29361218	Label LASER
A98	29360687	Label CLASS1
L901	230910	ESD-R-25DB,Core
P921	253149	△ AS-CEE 250V 2.5A, Power supply cord
T901	2300736	△ NPT-1123P,Power transformer
T902	2300740	△ NPT-1124P,Power transformer
U1	1H173572-2	NAAR-4272-2,Main circuit pc board ass'y
U2	1H173573-2A	NADG-4273-2A,Digital circuit pc board ass'y
U3	1H173574-2	NAAF-4274-2,Headphone terminal pc board ass'y
U4	1H173575-2A	NADIS-4275-2A,Display circuit pc board ass'y
U5	1H173576-2	NAAF-4276-2,Output volume pc board ass'y
U6	1H173577-2	NAETC-4277-2,Sensor pc board ass'y
U7	1H173578-2	NAPS-4278-2,Power supply pc board ass'y
Z1		NCD-39M,Mechanism ass'y
	260208	Binder

NOTE: :Only Black model
<S>:Only Silver model

NOTE: THE COMPONENTS IDENTIFIED BY MARK △
ARE CRITICAL FOR RISK OF FIRE AND
ELECTRIC SHOCK. REPLACE ONLY WITH
PART NUMBER SPECIFIED.

MECHANISM EXPLODED VIEW



PARTS LIST

REF.NO.	PART NO.	DESCRIPTION
1	27100219A	Chassis ass'y,pickup
2	24110007A	SPU-3011,Optical pickup
3	25134076	NCETC-4076,Flake pc board
4	24506955	Shaft
5	27270322	Spacer
6	27270323	Spacer
7	24506952	Bracket,shaft
11	24502261	SLA2002,Motor,slide
12	24506950	Block,terminal
13	24506953	Bracket LM
14	24506951	Base LM
15	24506954	Holder LM
18	28141068	Cushion
21	27301335D	Chassis L
29	27270212	Spacer
30	27180467	Plate spring
31	27260297A	Shaft,guide
32	27141408	Bracket,shaft
33	27301342	Shaft,base
34	27270324	Spacer
35	27270325A	Spacer
36	27141438	Bracket,base
37	27141409	Bracket,switch
38	27180460	Spring
39	27141440A	Bracket H
40	27301343	Arm
41	28141061A	Cushion CH
42	27301352	Cap CH
43	27301344	Yoke CH
44	28181019A	Magnet CH
46	27260308	Shaft RO
47	27301465A	Roller
48	27190861A	Holder RO
51	27301345A	Chassis,sub
52	27301466A	Cushion rubber
54	27301347A	Spacer,floating
55	27180461	Spring,silver
56	27180462	Spring,green
57	27180463	Spring,yellow
58	27270330	Spacer
61	27301349B	Cam plate
62	27301331-1	Disc tray
63	27301333B	Guide,bearing
64	28141081	Cushion,tray
66	27301391	Rope
67	27180464	Spring,wire
71	27301336	Pulley,gear
72	27301337	Flat wheel
73	27301338	Middle pulley
74	27301339	Pulley
75	27301389	Drive pulley
76	27301341	Flat pulley
77	27301350	Rubber belt S
78	27301351	Rubber belt L
81	1H048902	Motor ass'y
82	27301468	Bush,motor
83	1H169537-2	NAETC-3937-2,Terminal pc board ass'y
86	2009990098A	NSAS-6P0137,Socket
87	2009990099B	NSAS-18P0138,Socket
88	2002391445	NSAS-14P0260,Socket

REF.NO.	PART NO.	DESCRIPTION
89	2009990199	NSAS-5P0281,Socket
90	27190775	Holder
91	25065422	NMS-1220,Microswitch
92	28170024	Bushing
93	27270342	Spacer,guide
S1	82112010	2P+10F,Pan head screw
S2	838426088	2.6TTB+8B(BC),Self-tapping screw
S3	838120080	2TTB+8P,Self-tapping screw
S4	833426050	2.6TTP+5P(BC),Self-tapping screw
S5	834430068	3TTS+6B(BC),Self-tapping screw
S6	863120	N-2F,Nut
S7	831126060	2.6TTW+6P(BC),Self-tapping screw
S8	833326148	2.6TTP+14B,Self-tapping screw
S9	834430088	3TTS+8B(BC),Self-tapping screw
S10	82143004	3P+4FN(BC),Pan head screw
S11	838120080	2TTB+8P,Self-tapping screw
S12	8930251S	ES-2.5S, Ring E
S13	801470	Special screw
S14	838426088	2.6TTB+8B(BC),Self-tapping screw

TERMINAL PC BOARD-PARTS LIST

CIRCUIT NO.	PART NO.	DESCRIPTION
P001	25050428	NSCT-18P,Socket
P103A	25055139	NPLG-9P123,Plug
P108A	25055151	NPLG-7P135,Plug

LUBRICATION

POINT	PART NO.	DESCRIPTION
A	260447	G902S
B	260451	#331
C		G947P

CAUTION ON REPLACEMENT OF PICKUP

The laser diode in the optical pickup block is so sensitive to static electricity, surge current and etc. that the components are liable to be broken down or its reliability remarkably deteriorated.

During repair, carefully take the following precautions. (The following precautions are included in the service parts).

PRECAUTIONS

1. Ground for the work-desk.

Place a conductive sheet such as a sheet of copper (with impedance lower than $10^6 \Omega$) on the work-desk and place the set on the conductive sheet so that the chassis.

2. Grounding for the test equipment and tools.

Test equipments and toolings should be grounded in order that their ground level is the same the ground of the power source.

3. Grounding for the human body.

Be sure to put on a wrist-strap for grounding whose other end is grounded.

Be particularly careful when the workers wear synthetic fiber clothes, or air is dry.

4. Select a soldering iron that permits no leakage and have the tip of the iron well-grounded.

5. Do not check the laser diode terminals with the probe of a circuit tester or oscilloscope.

(Care should be taken with the optical pickup.)

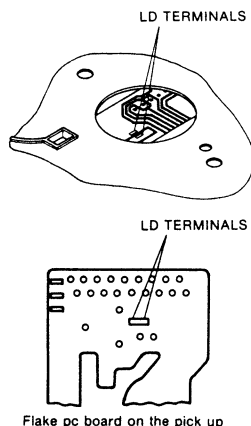
The optical pickup is sensitive to static electricity, surge currents, and other high electrical noise, and because there is the possibility of damage to performance, in the handling of the pickup, the utmost care must be taken, particularly with regard to static electricity.

Mechanism ass'y removal

When remove the mechanism ass'y, first short the LD terminals on the pc board and remove the mechanism ass'y.

Optical pickup removal

1. When replacing the optical pickup, first short the LD terminals and remove the connector. Also, when attaching the new optical pickup, after attaching the connector, unsolder the LD terminals.
2. Do not touch the optical pickup object lens with the hands.



PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This unit employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING!!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMISSION, BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICKUP BLOCK.

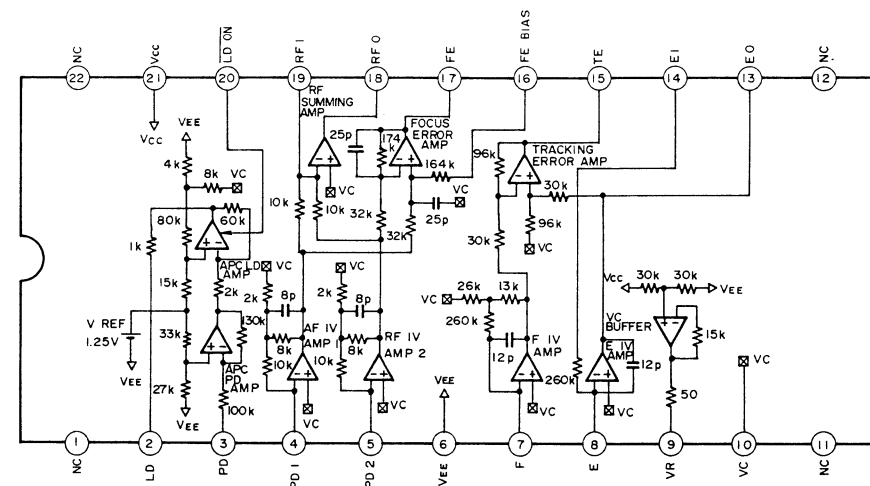
Laser Diode Properties

- Material: GaAs/GaAlAs
- Wavelength: 780nm
- Emission Duration: Continuous
- Laser output: Max. 0.5mW*

*This output is the value measured at a distance about 1.8mm from the objective lens surface on the optical pickup block.

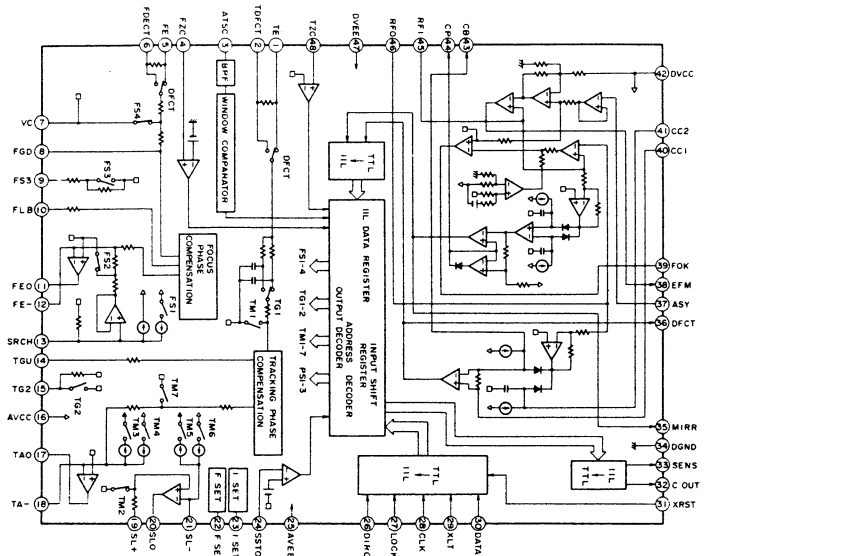
IC BLOCK DIAGRAM AND DESCRIPTIONS

CXA1571S (RF Amplifier)



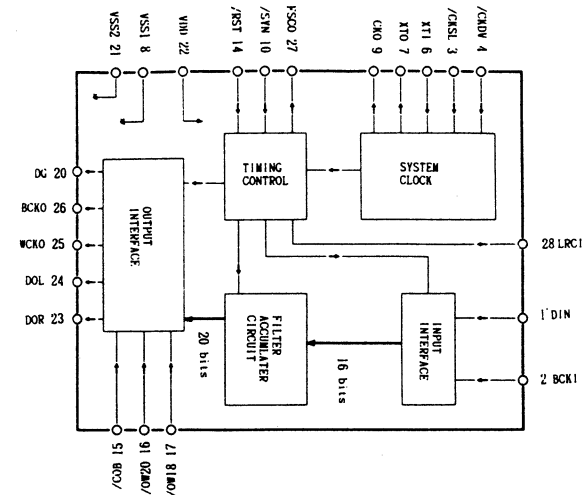
Pin No.	Symbol	I/O	Description
2	LD	O	Output terminal of APC amplifier.
3	PD	I	Input terminal of APC amplifier.
4	PD1	I	Inversion input terminal for RF I-V amplifier. Connect to photo diode A+C.
5	PD2	I	Inversion input terminal for RF I-V amplifier. Connect to photo diode B+D.
7	F-IN	I	Inversion input terminal for F I-V amplifier. Connect to photo diode F.
8	E-IN	I	Inversion input terminal for E I-V amplifier. Connect to photo diode E.
9	VR	O	DC voltage output of $(V_{cc} + V_{ee})/2$.
10	VC	I	Middle point voltage input terminal.
13	EO	O	Monitor output terminal for I-V amplifier E.
14	EI	-	Gain adjustment terminal for I-V amplifier E.
15	TE	O	Tracking error amplifier output terminal. The signal E-F is output from this terminal.
16	FE-BIAS	I	Bias adjustment terminal for non-inversion side of focus error amplifier.
17	FE	O	Focus error amplifier output terminal.
18	RFO	O	RF amplifier output terminal.
19	RFI	I	Inversion input terminal of RF amplifier.
20	LD-ON	I	Change-over terminal for APC amplifier.

CXA1372S (RF Signal Processor Servo Amplifier)



PIN. NO.	SYMBOL	I/O	DESCRIPTION	PIN. NO.	SYMBOL	I/O	DESCRIPTION
1	TE	I	Tracking error input terminal.	22	FSET	I	Peak setting input of phase correction of focus tracking.
2	TDFCT	I	Capacitor connection terminal for time constant when defect.	23	ISSET	I	This terminal is flowed the current so that the focus search, tracking jump, and sled kick height is decided.
3	ATSC	I	Window comparator input terminal for ATSC detection.	24	SSTOP	I	Inner switch selection input terminal.
4	FZC	I	Focus zero-cross comparator input terminal.	26	DIRC	I	This terminal is used when a track jump.
5	FE	I	Focus error input terminal.	27	LOCK	I	The sled runaway prevention circuit operates at the low level.
6	FDCT	I	Capacitor connection terminal for time constant when defect.	28	CLK	I	Serial data transfer clock input from microprocessor.
7	VC	I	Mid-point voltage input terminal.	29	XLT	I	Latch input from microprocessor.
8	FGD	I	Connect the capacitor between pin 9 and this pin when the high frequency gain of focus servo is dropped.	30	DATA	I	Serial data input from microprocessor.
9	FS3	I	Focus servo high frequency gain changeover input terminal.	31	XRST	I	Reset input terminal. Active low.
10	FLB	I	Input terminal for the low frequency boost of focus servo.	32	C. OUT	O	Signal output to count the track numbers.
11	FEO	O	Focus drive output terminal.	33	SENS	O	This terminal outputs FZC. and SSTOP to according command from microprocessor.
12	FE-	I	Inversion input terminal of focus amplifier.	35	MIRR	O	Mirror comparator output terminal.
13	SRCH	I	Time constant terminal to make the focus search waveform.	36	DFCT	O	Defect comparator output terminal.
14	TGU	I	Tracking high frequency gain changeover input terminal.	37	ASY	I	Auto asymmetry control input terminal.
15	TG2	I	Tracking high frequency changeover input terminal.	38	EFM	O	EFM comparator output terminal.
17	TAO	O	Tracking drive output terminal.	39	FOK	O	Focus OK comparator output terminal.
18	TA-	I	Inversion input terminal of tracking amplifier.	40	CC1	O	Defect bottom hold output terminal.
19	SL+	I	No-inversion input terminal of sled amplifier.	41	CC2	I	Defect bottom hold input terminal from CC1.
20	SLO	O	Sled(slide) drive output terminal.	43	CB	I	Defect bottom hold capacitor connection terminal.
21	SL-	I	Inversion input terminal of sled amplifier.	44	CP	I	Mirror hold capacitor connection terminal.
				45	RFI	I	RF summing amplifier input terminal.
				46	RFO	O	RF summing amplifier output terminal.
				48	TZC	I	Tracking zero-cross comparator input terminal.

SM5813AP (18 bits Oversampling Digital Filter)

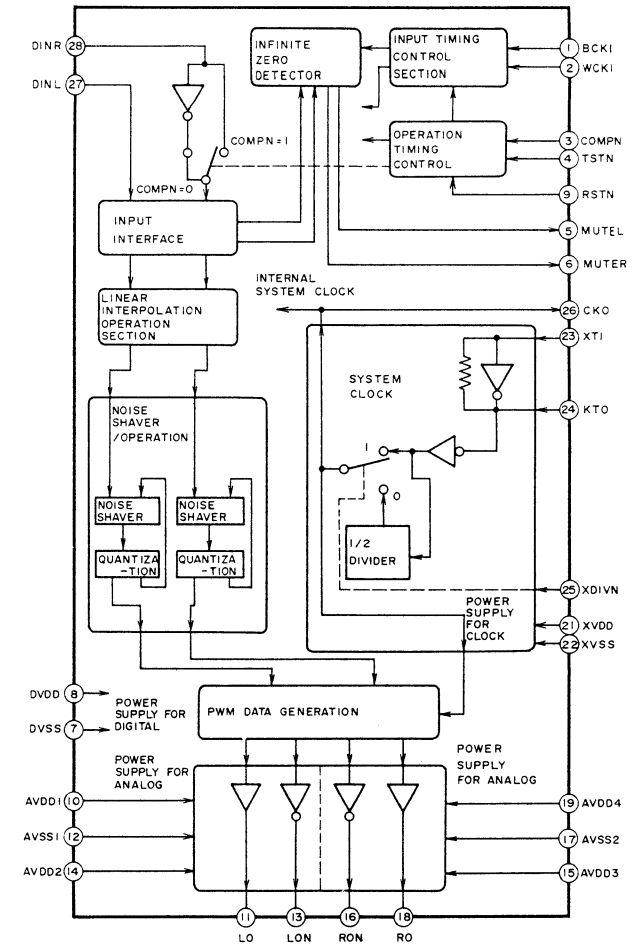


Pin No.	Terminal	I/O	Function
1	DIN	I	Input data
2	BCKI	I	Bit clock of input data
3	/CKSL	I	Input frequency selection terminals of terminal XTI (Pin 6)
4	/CKVD	I	
6	XTI	I	Input section of oscillator section
7	YTO	O	Output section of oscillator section
8	Vss1	O	Ground terminal
9	CKO	O	Output clock of oscillator section The frequency is same as XTI
10	/SYN	I	Mode selection terminal H:Jitter free L:Forced sync.
14	/RST	I	System reset H:Normal L:Reset
15	/COB	I	H:Complement of 2 L:COB
16	/OW20	I	Output bit numbers selector
17	/OW18	I	
20	DG	O	Degilth control clock
21	Vss2		Ground terminal
22	VDD		Power supply terminal (+5V)
23	DOR	O	8-times oversampling output data of right channel
24	DOL	O	8-times oversampling output data of left channel
25	WCKO	O	Word clock of output data
26	BCKO	O	Bit clock of output data
27	FSCO	O	Internal accumulator timing clock of period fs.
28	LRCI	I	Sample rate clock of input data

Output bit numbers

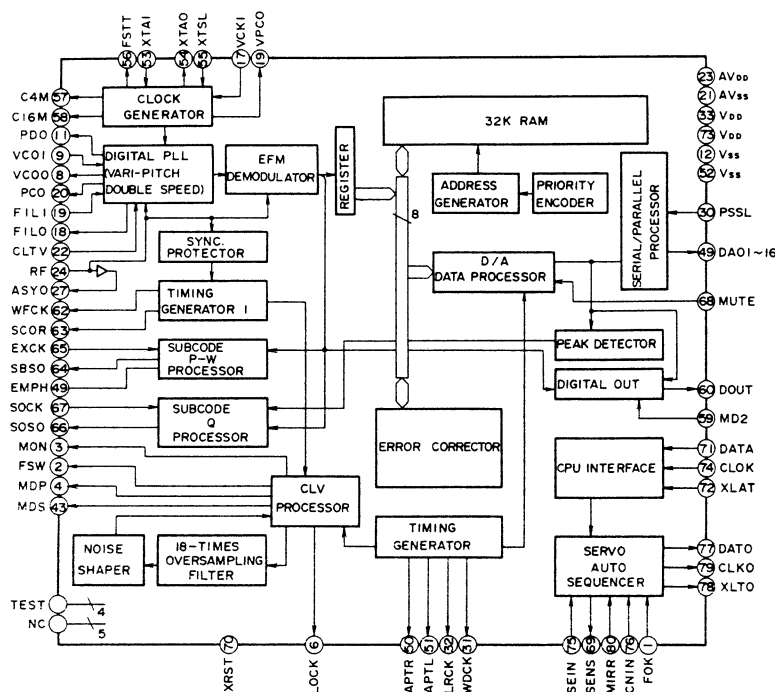
Output bit	16	18	20
/OW18	H	L	H
/OW20	H	H	L

SM5861AP (D/A converter)

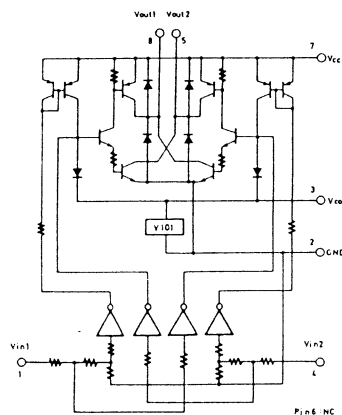


Pin No.	Symbol	Description	Pin No.	Symbol	Description
1	BCKI	Serial input data bit clock	15	AVDD3	5V supply for analogue section
2	WCKI	Input data word clock	16	RON	Data output
3	COMP	Mode select of PWM output	17	AVSS2	Ground for analogue section
4	TSTN	Test terminal	18	RO	Data output
5	MUTEL	Muting output for left channel	19	AVDD4	Ground for analogue section
6	MUTER	Muting output for right channel	20	NC	
7	DVSS	Ground for digital section	21	XVDD	5V supply for clock section
8	DVDD	5V power supply for digital section	22	XVSS	Ground for clock section
9	RSTN	Reset input	23	XTI	Crystal oscillator input
10	AVDD1	5V supply for analogue section	24	XTO	Crystal oscillator output
11	LO	Data output	25	XDIVN	System clock select
12	AVSS1	Ground for analogue section	26	CKO	Clock output
13	LON	Data output	27	DINL	Serial data input for left channel
14	AVDD2	5V supply for analogue section	28	DINR	Serial data input for right channel

CXD2500AQ (Digital Signal Processor)



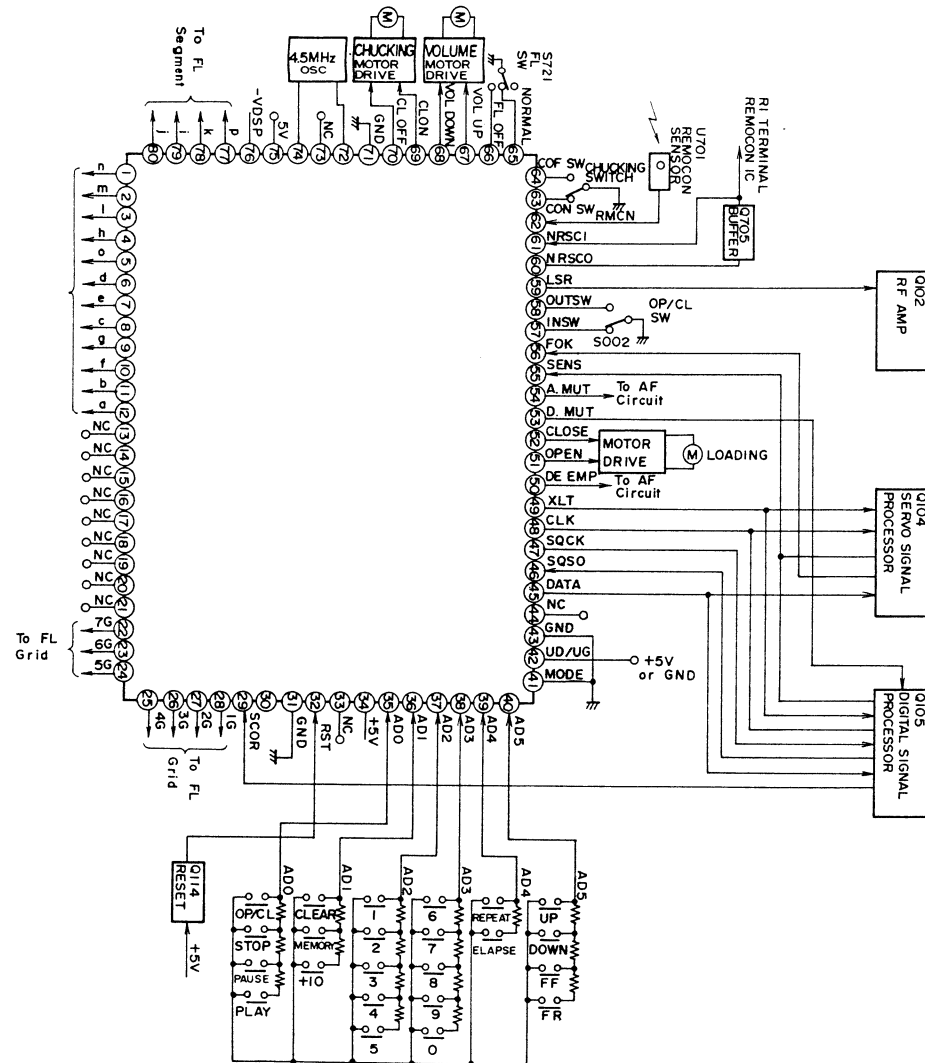
LB1630 (Volume Motor Drive)



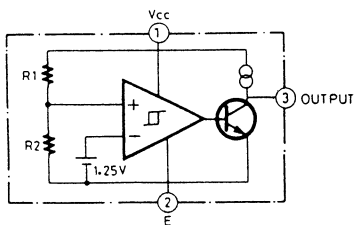
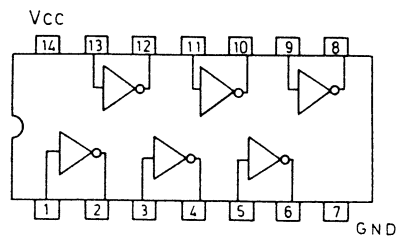
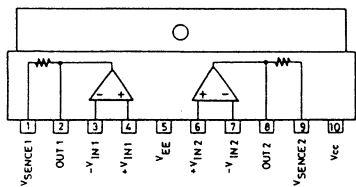
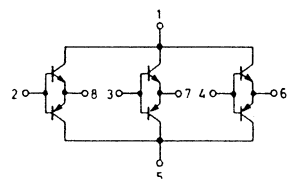
NO.	SYMBOL	I/O	DESCRIPTION	NO.	SYMBOL	I/O	DESCRIPTION
1	FOK	I	Focus OK input	42	DA08	O	DA08 GFS output
2	FSW	O	Output filter changeover output of spindle motor	43	DA07	O	DA07 RFCK output
3	MON	O	Spindle motor control output	44	DA06	O	DA06 C2PO output
4	MDP	O	Spindle motor servo control	45	DA05	O	DA05 XRAOF output
5	MDS	O	Spindle motor servo control	46	DA04	O	DA04 MNT3 output
6	LOCK	O	H when GFS is high	47	DA03	O	DA03 MNT2 output
7	NC			48	DA02	O	DA02 MNT1 output
8	VCOO	O	Oscillation circuit output for analog FEM PLL	49	DA01	O	DA01 MNT0 output
9	VCOI	I	Oscillation circuit input for analog EFM PLL (8.6436MHz)				
				50	APTR	O	Control output for aperture correction H when Rch
10	TEST	I	Test terminal	51	APTL	O	Control output for aperture correction H when Lch
11	PDO	O	Charge pump output for analog EFM PLL	52	Vss		Ground
12	Vss		Ground terminal	53	XTAL	I	Crystal oscillation circuit input of 16.9344MHz or 33.8688MHz input
13-15	NC						
16	VPCO	O	PLL charge pump output for variable pitch	54	XTAO	O	Crystal oscillation circuit output of 16.9344MHz
17	VCKI	I	Clock input for variable pitch from VCO (16.934MHz)	55	XTSL	I	Crystal selection input terminal. L when 16.934MHz. H when 33.8688MHz
18	FIL0	O	Filter output for master PLL	56	FSTT	O	2/3 divided output of pins 53 & 54
19	FIL1	I	Filter input for master PLL	57	C4M	O	4.2336MHz output
20	PCO	O	Charge pump output for master PLL	58	C16M	O	16.9344MHz output
21	AVss		Analog ground	59	MD2	I	Digital output control input. On at H & Off at L
22	CLTV	I	VCO control voltage input for master	60	DOUT	O	Digital output
23	AVDD		Analog section power supply (+5V)	61	EMPH	O	Emphasis control output. Active H
24	RF	I	EFM signal input	62	WFC	O	Write frame clock output
25	TEST2	I	Connect to the ground.	63	SCOR	O	Sub-code detection output. H when is detected S0 or S1
26	TEST3	I	Connect to the ground.				
27	ASYO	O	EFM full swing output	64	SBSO	O	Serial output of sub code (P~W)
28	TEST4	I	Connect to the ground.	65	EXCK	I	Clock input for read out SBSO
29	NC			66	SQSO	O	Sub Q 80 bits. PCM peak. and level data 16 bits output
30	PSSL	I	Audio data output mode changeover input. Serial data at L and parallel data at H.	67	SQCK	I	Clock input for read out SQSO
31	WDCK	O	D/A interface for 48 bits slot. Word clock f=2Fs.	68	MUTE	O	Muting control output. Active H
32	LRCK	O	D/A interface for 48 bits slot. LR clock f=Fs.	69	SENS	-	Sens output. Output to microprocessor
33	VDD		Power supply terminal (+5V)	70	XRST	I	System reset. Rest at low level
34-49			Data output terminals	70	DATA	I	Serial data input from microprocessor
				72	XLTA	I	Latch input from microprocessor. Latch the serial data at trailing.
34	DA16	O	DA16 Serial data of 48 bits slot	73	VDD		Power supply
35	DA15	O	DA15 Bit clock of 48 bits slot	74	CLOK	I	Serial data transfer clock input from microprocessor
36	DA14	O	DA14 Serial data of 64 bits slot	75	SEIN	I	Sens input from SSP
37	DA13	O	DA13 Bit clock of 68 bits slot	76	CNCI	I	Track jump numbers count signal input
38	DA12	O	DA12 LR clock of 68 bits slot	77	DATO	O	Serial data output to SSP
39	DA11	O	DA11 GTOP output	78	XLTO	O	Serial data latch output to SSP. Latch at trailing.
40	DA10	O	DA10 XUGF output	79	CLKO	O	Serial data transfer clock output to SSP
41	DA09	O	DA09 XPLCK output	80	MIRR	I	Mirror signal input

Note:SSP:Q104 CXA1372S

CXP50116-166 (Microprocessor)



Pin No.	Symbol	I/O	Descriptions
1~12	n, m, l, h, o, d e, c, g, t, b, a	O	Fluorescent indicator tube segment output terminals. Active high.
22~28	7G~1G	O	Fluorescent indicator tube grid output terminals. Active high.
29	SCOR	I	Sub code sink input terminal. Leading pulse (75Hz) is input during play.
32	XRST	I/O	Reset input terminal. Reset at low level when the power switch turns on.
34	VDD		+5V power supply.
35~40	AD0~AD5	I	A/D converter input terminals for key input.
42	UD/UG	I	Indicator method changeover input when the power switch turns on.
44	SC	O	Servo system serial command clock (CLK) and sub code Q read clock (SQCK) output terminal.
45	DATA	O	Data output terminal of serial command of servo system.
46	SQSO	I	Input terminal of sub code Q.
47	SQCK	O	Read clock output control terminal of sub code Q.
48	CLK	O	Clock output control terminal of serial command of servo system.
49	CLT	O	Latch command output terminal of serial command of servo system.
50	DEEMP	O	Emphasis switch control output terminal. Active high.
51	OPEN	O	Tray open operation output terminal. Open at low level.
52	CLOSE	O	Tray close operation output terminal. Close at low level.
53	D. MUT	O	Digital muting control output terminal.
54	A. MUT	O	Audio muting control output terminal. Muting turns off at low level.
55	SENSE	I	This terminal is input the conditions of servo system according serial command of servo system.
56	FOK	I	Focus OK input terminal. This terminal is the high level when focus servo operates.
57	IN SW	I	Close switch input terminal. L when the close switch turns on.
58	OUT SW	I	Open switch input terminal. L when the open switch turns on.
59	LSR	O	Laser diode ON/OFF control output terminal. ON at low level.
60	NRSC OUT	O	System code output terminal.
61	NRSC IN	I	System code input terminal.
62	RMCN	I	Input terminal from remote control sensor.
63,64	CON/ COF SW	I	Chucking switch detection input terminal
65	DIMMER SW NORMAL	I	The FL tube lights on normally when this terminal is the low level.
66	DIMMER SW OFF	I	The FL tube lights off when this terminal is the low level.
67	VOL DOWN	O	Volume control output terminal. Active "H".
68	VOL UP	O	Volume control output terminal. Active "H".
69, 70	CL ON/OFF	O	Chucking motor control output terminal
71	V _{SS}		Connect to GND.
72, 74	OSC	I	X'tal connection terminal
76	-32V		Power supply terminal for fluorescent indicator tube.
77~80	p, k, i, j	O	Fluorescent indicator tube segment output terminals. Active high.

M51943ASL (System reset)**74HCU04P (Hex inverters)****LA6510 (Power operation amp.)****STA341M-L (Transistor array)**

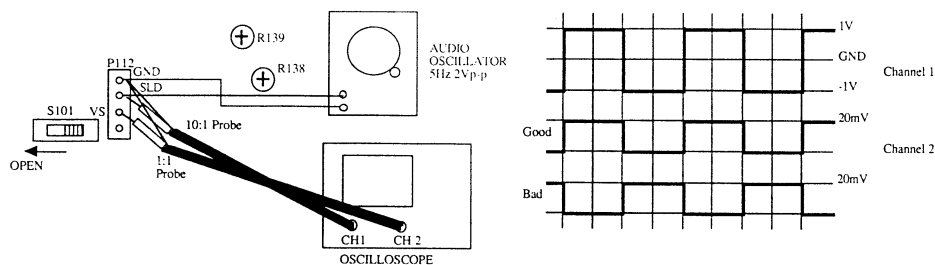
ADJUSTMENT PROCEDURES

Instruments required

Dual trace oscilloscope, Frequency counter, AF oscillator, Test disc (SONY YEDS-18), AC voltmeter, and Socket P4 (Part no. 25050138)

1. Slide Balance Adjustment

1. Connect the audio oscillator to P112 SLD and the oscilloscope to P112 SLD and VS as shown below.
 2. Set the output of oscillator to the square wave, 5Hz, 2Vp-p.
 3. Turn the switch S101 to OPEN.
 4. Turn the power switch to ON.
 5. Confirm that the optical pickup does not move. (If it moves, control it by hand.)
 6. Adjust the semi-fixed resistor R139 so that the waveforms of channels 1 and 2 become the same phase.
- After adjustment, remove the audio oscillator and oscilloscope.



2. Slide Offset Adjustment

1. Connect the oscilloscope to P112 SLD.
2. Turn S101 to SHORT.
3. Adjust the semi-fixed resistor R138 so that the waveform on the oscilloscope becomes 0V.

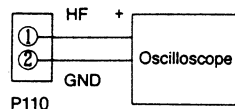
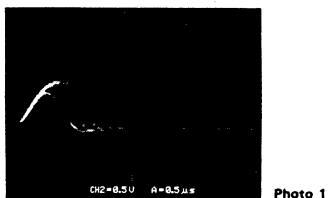
3. Focus Offset Adjustment

Load the test disc YEDS-18 on the tray and play the track 2.

Connect the oscilloscope to the terminal P110.

Adjust R111 so that the waveform on the oscilloscope becomes maximum.

When the output is broad, set R111 to the mechanical center.



4. Tracking offset adjustment

Load the test disc YEDS-18 on the tray and play the track 2.

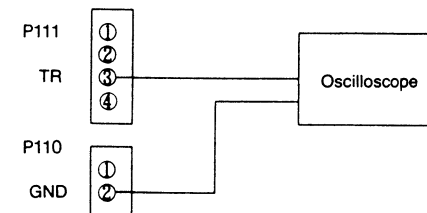
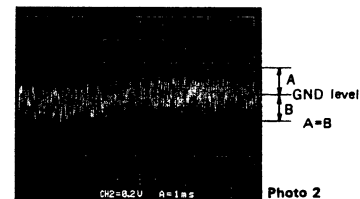
Turn R118 to minimum position. (Counter clockwise)

Connect the oscilloscope across pin 3 (TR) of P111 and P110. (Ground)

Adjust R115 until the center of tracking error signal on the oscilloscope becomes GND level.

Turn R118 to the mechanical center.

After adjustment, disconnect the oscilloscope.

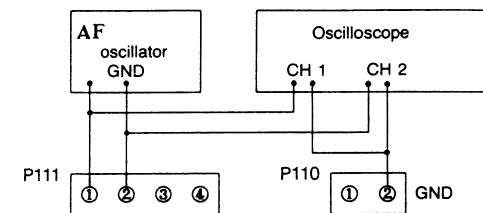
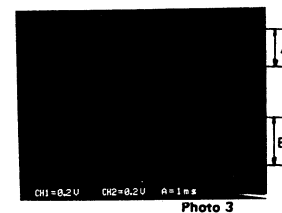


5. Focus gain adjustment

Set the output of AF oscillator to 800Hz, 1~1.5Vp-p.

Play the track 2 of test disc.

Connect the oscilloscope and the AF oscillator as shown below.



Adjust R116 until 800Hz components of channels 1 and 2 on oscilloscope become same level.

After adjustment, disconnect the AF oscillator and the oscilloscope.

6. Tracking gain adjustment
Set the output of AF oscillator to 1.2kHz, 1~1.5Vp-p.
Play the track 2 of test disc.
Connect the oscilloscope and the AF oscillator as shown below.

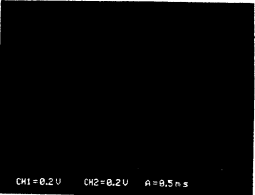
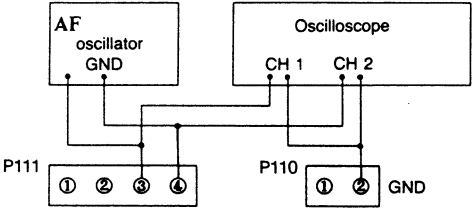
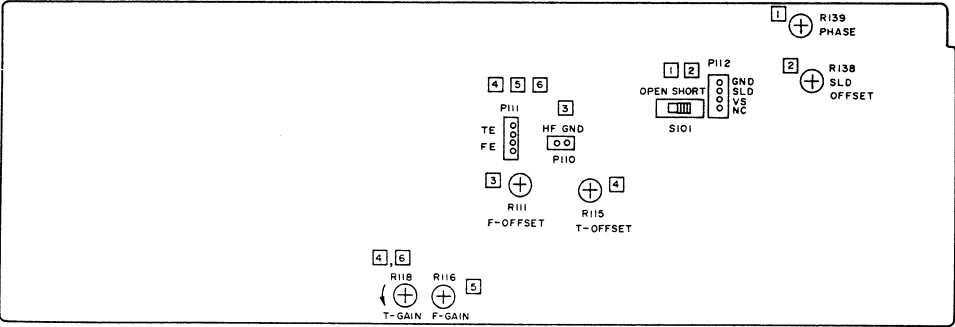


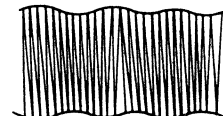
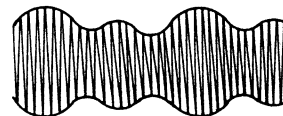
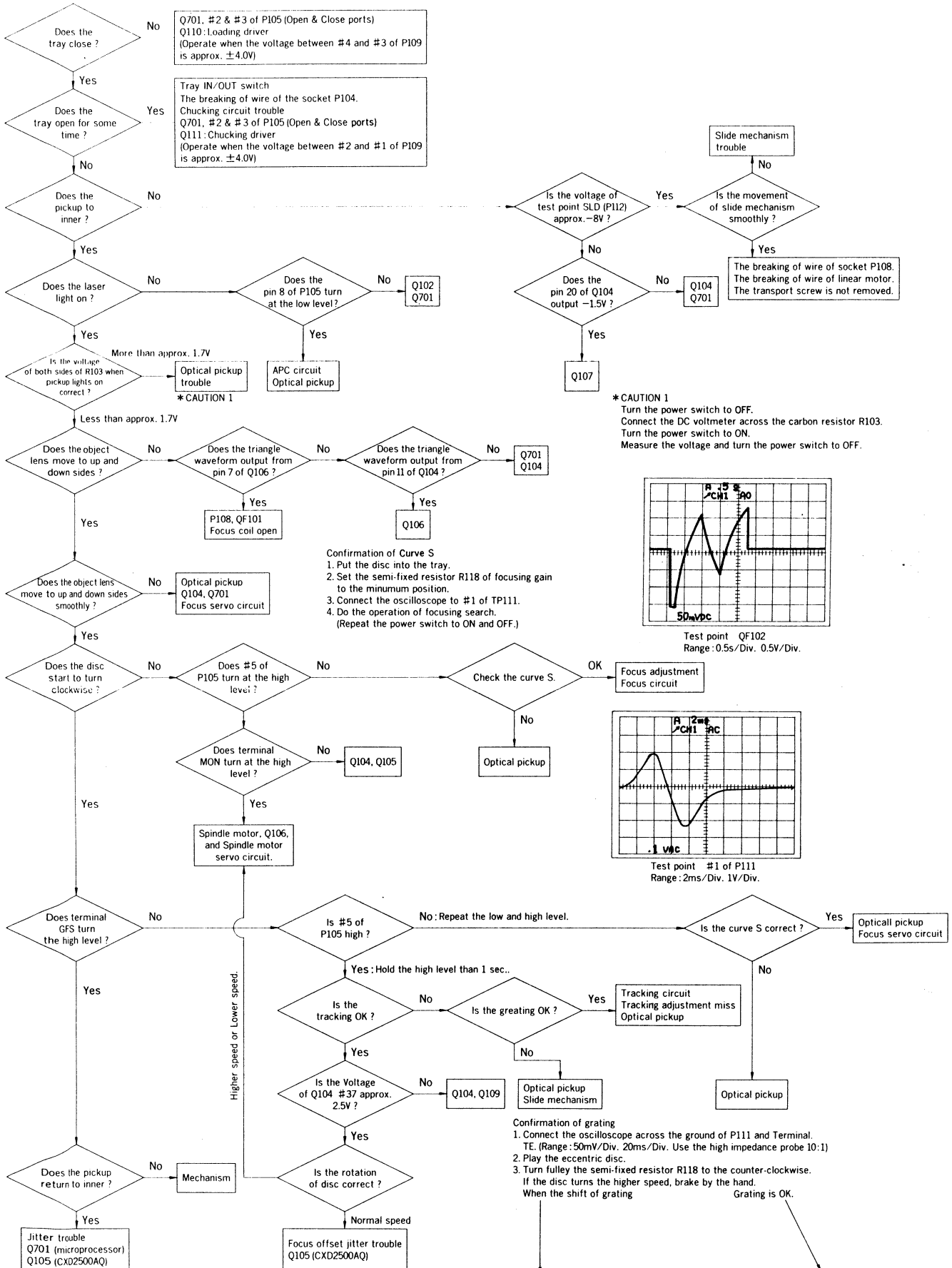
Photo 4



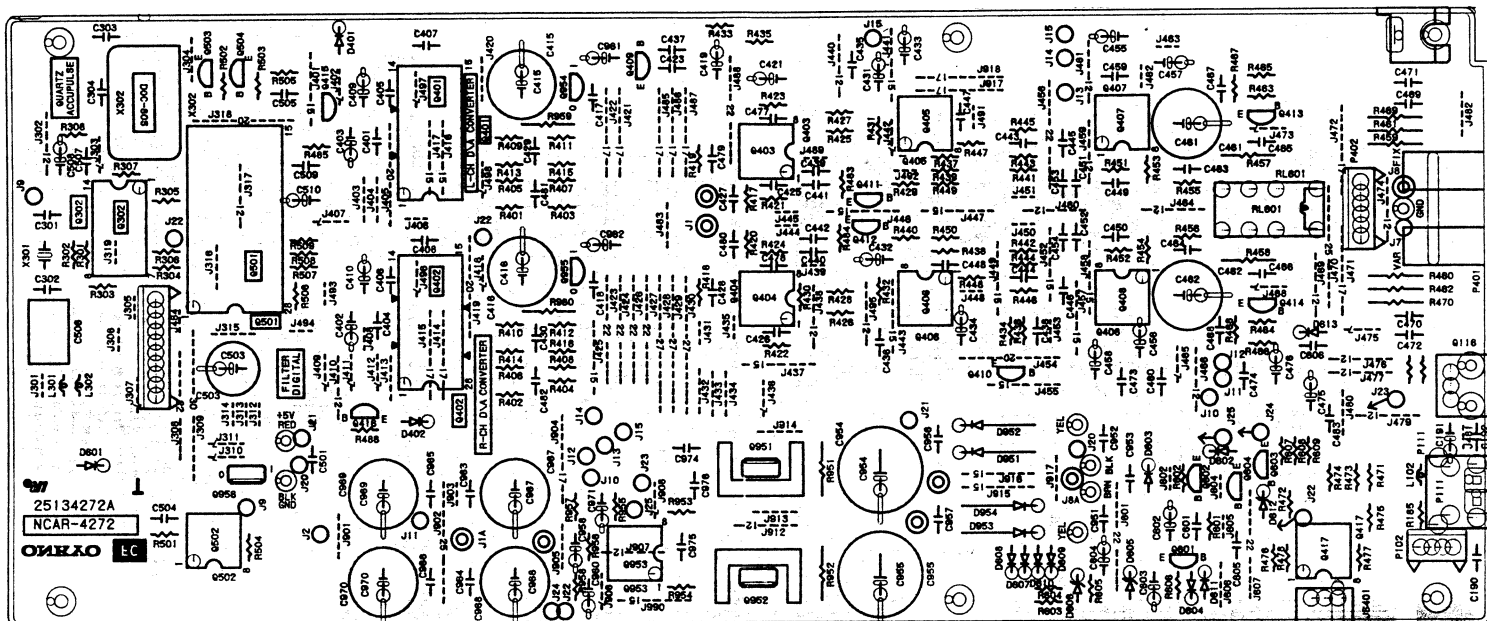
Adjust R118 until 1.2kHz components of channels 1 and 2 on oscilloscope become same level.
After adjustment, disconnect the AF oscillator and the oscilloscope.
After adjustment, confirm that the center of tracking error signal becomes GND level.



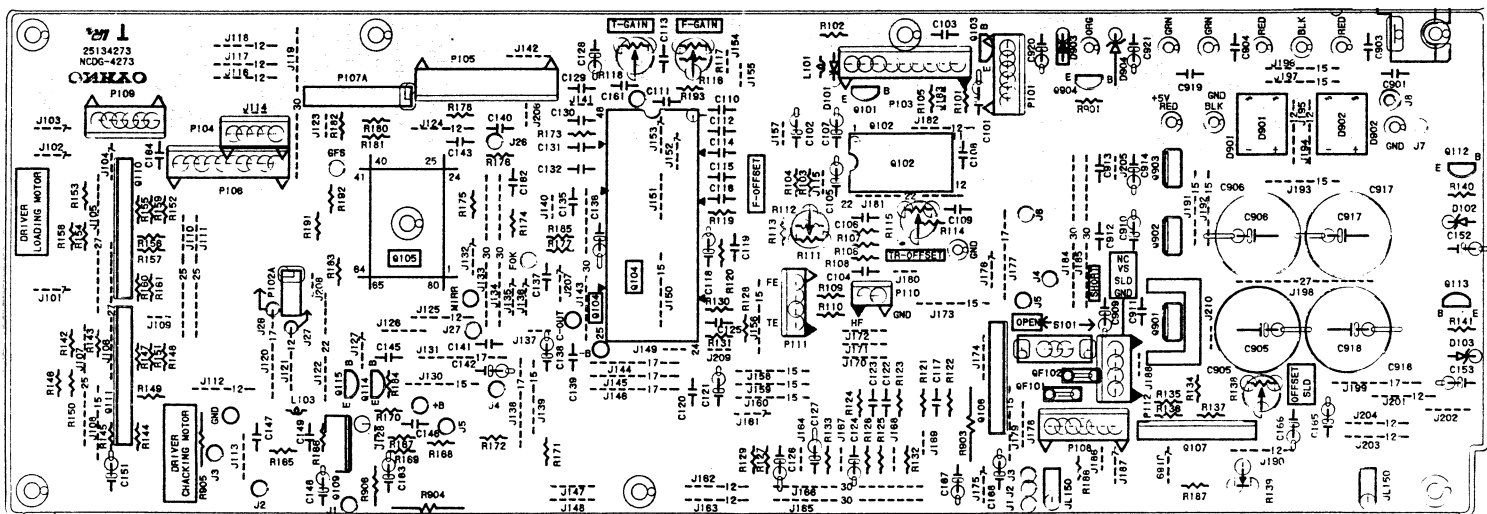
TROUBLESHOOTING GUIDE



PC BOARD VIEW FROM BOTTOM SIDE



MAIN CIRCUIT PC BOARD



DIGITAL CIRCUIT PC BOARD

PC BOARD PARTS LIST

MODEL DX-6850

MAIN CIRCUIT PC BOARD (NAAR-4272-1)

CIRCUIT NO.	PART NO.	DESCRIPTION
ICs		
Q116	24120031	TOTX178
Q302	222755	74HCU04P
Q401,Q402	22240520	SM5861AP
Q403-Q408	222902	NJM5532D-D
Q417	222654	NJM4556D
Q501	22240288	SM5813AP
Q953	222811	NJM4558D-D
Q954,Q955	222780053	78L05
Q956	222780055MIT	M5F78M05
Transistors		
Q409,Q410	2213090 or	DTA114YS or
Q415,Q416	2213590	RN2207
Q411,Q412	2212524 or	2SK363-GR or
	2212525	2SK363-BL
Q413,Q414	2211705 or	2SD655-E or
	2211706	2SD655-F
Q503	221281 or	DTC114YS or
Q601,Q604	2213570	RN1207
Q504	2211254 or	2SC1815-Y or
	2211255	2SC1815-GR
Q602	2213090 or	DTA114YS or
	2213590	RN2207
Q603	2211945	2SK246-GR
Q951	2201284,	2SD882-R,
	2201285 or	2SD882-Q or
	2201286	2SD882-P
Q952	2201274,	2SB772-R,
	2201275 or	2SB772-Q or
	2201276	2SB772-P
Diodes		
D601,D607	223163	1SS133
D608,D611	223163	1SS133
D612	224450822	MTZ2.2B
D613	223163	1SS133
D951-D954	22380045	RL-203
Cores		
L102,R303	230906	BL02RN2-R62
R305,R306	230906	BL02RN2-R62
Coil		
L301	231023	NCH-1062
Xtal		
X301	3010159	AT-38-169
Capacitors		
C191	354744709	47 μ F,16V,Elect.
C402,C403	393021017	100 μ F,6.3V,Elect.
C405-C408	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C409,C410	393021017	100 μ F,6.3V,Elect.
C415,C416	391222217	220 μ F,6.3V,Elect.
C417,C418	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C423	374722734	0.027 μ F $\pm$ 5%,50V,Plastic
C425-C428	373302714	270pF $\pm$ 5%,125V,Plastic
C429,C430	373301014	100pF $\pm$ 5%,125V,Plastic
C431-C434	393144707	47 μ F,16V,Elect.
C437,C438	374722224	2200pF $\pm$ 5%,50V,Plastic
C439,C440	374722734	0.027 μ F $\pm$ 5%,50V,Plastic
C443,C444	374722224	2200pF $\pm$ 5%,50V,Plastic
C449,C450	374722224	2200pF $\pm$ 5%,50V,Plastic
C451,C452	372122024	2000pF $\pm$ 5%,50V,Styrole
C453,C454	373301014	100pF $\pm$ 5%,125V,Plastic
C455-C458	393144707	47 μ F,16V,Elect.
C459,C460	374722734	0.027 μ F $\pm$ 5%,50V,Plastic
C461,C462	393154717	470 μ F,25V,Elect.
C463,C464	374722734	0.027 μ F $\pm$ 5%,50V,Plastic
C465,C466	374722224	2200pF $\pm$ 5%,50V,Plastic

CIRCUIT NO.	PART NO.	DESCRIPTION
Capacitors		
C467,C468	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C469-C472	373301014	100pF $\pm$ 5%,125V,Plastic
C474	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C475,C476	393144707	47 μ F,16V,Elect.
C477-C480	373302714	270pF $\pm$ 5%,125V,Plastic
C481,C482	373301014	100pF $\pm$ 5%,125V,Plastic
C503	393022217	220 μ F,6.3V,Elect.
C508,C510	393021017	100 μ F,6.3V,Elect.
C603	393180107	1 μ F,50V,Elect.
C605	374724734	0.047 μ F $\pm$ 5%,50V,Plastic
C606	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C951,C952	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C953	374722244	0.22 μ F $\pm$ 5%,50V,Plastic
C954,C955	393154727	4700 μ F,25V,Elect.
C956,C957	374722734	0.027 μ F $\pm$ 5%,50V,Plastic
C958	393122217	220 μ F,6.3V,Elect.
C960-C962	393144707	47 μ F,16V,Elect.
C963,C964	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C967,C968	393144717	470 μ F,16V,Elect.
C971	393144707	47 μ F,16V,Elect.
C974	374722734	0.027 μ F $\pm$ 5%,50V,Plastic
Resistors		
R951,R952	442520394	3.9ohm,1/2W,Metal oxide film
Relay		
RL601	25065174	NRL-2P1A-DC12-09
Terminals		
P111	25045172	HSJ1003-01-020
P401	25045351	NPJ-4PDWR197
Plugs		
P102	25055148	NPLG-4P132
P107	25055154	NPLG-10P138
P402	25055150	NPLG-6P134
Sockets		
JS401	25050267	NSCT-3P95
	2009990132	NSAS-2P0208
Holder		
	27190751	

DIGITAL CIRCUIT PC BOARD (NADG-4273-1A)

CIRCUIT NO.	PART NO.	DESCRIPTION
ICs		
Q102	22240404	CXA1571S
Q104	22240366	CXA1372S
Q105	22240487	CXD2500AQ
Q106	22240168	STA341M-L
Q107	222090	S2FR04
Q109	22240033	LA6500
Q110,Q111	22240034	LA6510
Q114	22240018	MS1943ASL
Q902	222790055MIT	M5F79M05
Q903	222780055MIT	M5F78M05
Transistors		
Q101,Q113	2211503 or	2SA950-O or
Q904	2211504	2SA950-Y
Q103	221281 or	DTC114YS or
	2213570	RN1207
Q112	2211163 or	2SC2120-O or
	2211164	2SC2120-Y
Q115	2211454 or	2SA1015-Y or
	2211455	2SA1015-GR
Diodes		
D101,D903	223163	1SS133
D102,D103	224451102	MTZ11B

CIRCUIT NO.	PART NO.	DESCRIPTION
Diodes		
D901	22380039	1D4B42
D904	224452702 or	MTZ27B or
	224652702	HZ27EB2
Coil		
L101	231023	NCH-1062
Core		
L102	230906	BL02RN2-R62
Capacitors		
C101,C102	393121017	100 μ F,6.3V,Elect.
C103	374724724	4700pF $\pm$ 5%,50V,Plastic
C105,C107	393121017	100 μ F,6.3V,Elect.
C108,C110	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C111	374724734	0.047 μ F $\pm$ 5%,50V,Plastic
C112	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C113	374722224	2200pF $\pm$ 5%,50V,Plastic
C114-C116	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C118	354781009	10 μ F,50V,Elect.
C119,C123	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C121,C128	393121017	100 μ F,6.3V,Elect.
C124	354780229	2.2 μ F,50V,Elect.
C125	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C126	393180107	1 μ F,50V,Elect.
C127	354763309	33 μ F,35V,Elect.
C130,C132	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C131	374724724	4700pF $\pm$ 5%,50V,Plastic
C135	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C136,C137	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C138	393121017	100 μ F,6.3V,Elect.
C140	374721524	1500pF $\pm$ 5%,50V,Plastic
C141,C147	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C142	393022217	220 μ F,6.3V,Elect.
C146	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C148,C163	393144707	47 μ F,16V,Elect.
C149	374721024	1000pF $\pm$ 5%,50V,Plastic
C151-C153	393144707	47 μ F,16V,Elect.
C161	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C162	374724734	0.047 μ F $\pm$ 5%,50V,Plastic
C165,C166	393144707	47 μ F,16V,Elect.
C167,C168	393141017	100 μ F,16V,Elect.
C903,C904	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C905,C906	354752229	2200 μ F,25V,Elect.
C909,C910	391222217	220 μ F,6.3V,Elect.
C911,C912	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C919	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C920,C921	354784709	47 μ F,50V,Elect.
Resistors		
R111	5210060	N06HR2.2KBD,Semi-fixed
R115,R116	5210066	N06HR22KBD,Semi-fixed
R118	5210066	N06HR22KBD,Semi-fixed
R138	5210064	N06HR10KBD,Semi-fixed
R139	5210001	N06HR100BDM,Semi-fixed
Plugs		
P101	25055150	NPLG-6P134
P103	25055139	NPLG-9P123
P104	25055149	NPLG-5P133
P105	25055156	NPLG-12P140
P106	25055154	NPLG-10P138
P108	25055151	NPLG-7P135
P109	25055150	NPLG-6P134
P110	25055038	NPLG-2P29
P111,P112	25055045	NPLG-4P33
Sockets		
P102	2009990192	NSAS-8P0258
P107	2009990193	NSAS-20P0239

CIRCUIT NO.	PART NO.	DESCRIPTION
IC protectors		
QF101,QF102	252112	ICPN15
Switch		
S101	25065364	NSS-12138
HEADPHONE TERMINAL PC BOARD (NAAF-4274-1)		
CIRCUIT NO.	PART NO.	DESCRIPTION
C483,C484	374721024	1000pF $\pm$ 5%,50V,Plastic capacitors
P403	25045221	HLJ0540-01-410,Terminal
OUTPUT VOLUME PC BOARD (NAAF-4276-1)		
CIRCUIT NO.	PART NO.	DESCRIPTION
P401A	2009990191	NSAS-12P0257,Socket
P701	25055149	NPLG-5P133,Plug
R491,R492	5104280	N16RGM20KB30F,Variable resistor
S721	25030331	NRSF-123-30SRU,Rotary switch
SENSOR PC BOARD (NAETC-4277-1)		
CIRCUIT NO.	PART NO.	DESCRIPTION
Q701	24130003	GP1U50XS,IC
C718	354744709	47 μ F,16V,Elect. capacitor
DIGITAL CIRCUIT PC BOARD (NADG-4273-1A)		
CIRCUIT NO.	PART NO.	DESCRIPTION
FL tube		
Q702	212101	7-BT-151GK
ICs		
Q701	22240521	CXP50116-166
Q703	222963 or	LB1630 or
	22240322	LB1639
Transistors		
Q704	2212132 or	2SC2021-R or
	2212133	2SC2021-S
Q705	2213183 or	2SA937-R or
	2213184	2SA937-Q
Diodes		
D701	224450623	MTZ6.2C
D704	224450562	MTZ5.6B
D705-D707	223163	1SS133
Capacitors		
C703	391244707	47 μ F,16V,Elect.
C704,C713	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C714	354764709	47 μ F,35V,Elect.
C716	354781099	0.1 μ F,50V,Elect.
Resistor		
R737	49163472406	4.7kohm $\times$ 6,1/10W,Network
Ceramic oscillator		
X701	3010188	CST4.50MGW040
Switches		
S701-S723	25035548	NPS-111-S510
Sockets		
P101A	2006391255	NSAS-12P0159
P105A	2006392450	NSAS-24P0261
P106A	2006392050	NSAS-20P0259
P701A	2006391010	NSAS-10P0158
Holder		
	2719078A	
POWER SUPPLY CIRCUIT PC BOARD (NAPS-4278-1)		
CIRCUIT NO.	PART NO.	DESCRIPTION
C941	3500065A	DE7150F 103P AC400/125V,IS capacitor
S941	25035558	NPS-111-L520,Power switch
	27301216	Cover for C941

PC BOARD PARTS LIST

MODEL DX-6870

MAIN CIRCUIT PC BOARD (NAAR-4272-2)

CIRCUIT NO.	PART NO.	DESCRIPTION
ICs		
Q116	24120031	TOTX178
Q302	222755	74HCU04P
Q401,Q402	22240520	SM5861AP
Q403-Q408	222902	NJM5532D-D
Q417	222654	NJM4556D
Q501	22240288	SM5813AP
Q502	226027	HCPL-2601
Q953	222811	NJM4558D-D
Q954,Q955	222780053	78L05
Q956	222780055MIT	M5F78M05
Transistors		
Q409,Q410	2213090 or 2213590	DTA114YS or RN2207
Q411,Q412	2212524 or 2212525	2SK363-GR or 2SK363-BL
Q413,Q414	2211705 or 2211706	2SD655-E or 2SD655-F
Q415,Q416	2213090 or 2213590	DTA114YS or RN2207
Q503	221281 or 2213570	DTC114YS or RN1207
Q504	2211254 or 2211255	2SC1815-Y or 2SC1815-GR
Q601,Q604	221281 or 2213570	DTC114YS or RN1207
Q602	2213090 or 2213590	DTA114YS or RN2207
Q603	2211945	2SK246-GR
Q951	2201284, 2201285 or 2201286	2SD882-R, 2SD882-Q or 2SD882-P
Q952	2201274, 2201275 or 2201276	2SB772-R, 2SB772-Q or 2SB772-P
Diodes		
D601,D607	223163	1SS133
D608,D611	223163	1SS133
D612	224450822	MTZ8.2B
D613	223163	1SS133
D951-D954	22380045	RL-203
Cores		
L102,R303	230906	BL02RN2-R62
R305,R306	230906	BL02RN2-R62
Coil		
L301	231023	NCH-1062
X'tal		
X302	3010189	DOC-80S
Capacitors		
C191	354744709	47 μ F,16V,Elect.
C402,C403	393021017	100 μ F,6.3V,Elect.
C405-C408	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C409,C410	393021017	100 μ F,6.3V,Elect.
C415,C416	393121027	1000 μ F,6.3V,Elect.
C417,C418	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C423	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C425-C428	373302714	270pF $\pm$ 5%,125V,Plastic

CIRCUIT NO.	PART NO.	DESCRIPTION
Capacitors		
C429,C430	373301014	100pF $\pm$ 5%,125V,Plastic
C431-C434	393144707	47 μ F,16V,Elect.
C437,C438	374722224	2200pF $\pm$ 5%,50V,Plastic
C439,C440	374722734	0.027 μ F $\pm$ 5%,50V,Plastic
C443,C444	374722224	2200pF $\pm$ 5%,50V,Plastic
C449,C450	374722224	2200pF $\pm$ 5%,50V,Plastic
C451,C452	372122024	2000pF $\pm$ 5%,50V,Styrole
C453,C454	373301014	100pF $\pm$ 5%,125V,Plastic
C455-C458	393144707	47 μ F,16V,Elect.
C459,C460	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C461,C462	393083317	330 μ F,50V,Elect.
C463-C468	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C469-C472	373301014	100pF $\pm$ 5%,125V,Plastic
C474	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C475,C476	393144707	47 μ F,16V,Elect.
C477-C480	373302714	270pF $\pm$ 5%,125V,Plastic
C481,C482	373301014	100pF $\pm$ 5%,125V,Plastic
C503	393022217	220 μ F,6.3V,Elect.
C508,C510	393021017	100 μ F,6.3V,Elect.
C603	393180107	1 μ F,50V,Elect.
C605	374724734	0.047 μ F $\pm$ 5%,50V,Plastic
C606	374724744	0.47 μ F $\pm$ 5%,50V,Plastic
C951,C952	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C953	374724744	0.47 μ F $\pm$ 5%,50V,Plastic
C954,C955	393154727	4700 μ F,25V,Elect.
C956,C957	374722244	0.22 μ F $\pm$ 5%,50V,Plastic
C958	393122217	220 μ F,6.3V,Elect.
C960-C962	393144707	47 μ F,16V,Elect.
C963-C966	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C967-C970	354784719	470 μ F,50V,Elect.
C971	393144707	47 μ F,16V,Elect.
C974	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C976	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
Resistors		
R951,R952	442520394	3.9ohm,1/2W,Metal oxide film
Relay		
RL601	25065174	NRL-2P1A-DC12-09
Terminals		
P111	25045172	HSJ1003-01-020
P401	25045351	NPJ-4PDWR197
Plugs		
P102	25055148	NPLG-4P132
P107	25055154	NPLG-10P138
P402	25055150	NPLG-6P134
Sockets		
JS401	25050267	NSCT-3P95
	2009990132	NSAS-2P0208
Holder		
	27190751	

DIGITAL CIRCUIT PC BOARD (NADG-4273-2A)

CIRCUIT NO.	PART NO.	DESCRIPTION
ICs		
Q102	22240404	CXA1571S
Q104	22240366	CXA1372S
Q105	22240487	CXD2500AQ
Q106	22240168	STA341M-L
Q107	222090	S2FR04
Q109	22240033	LA6500
Q110,Q111	22240034	LA6510
Q114	22240018	M51943ASL
Q901	222780055MIT	M5F78M05
Q902	222790055MIT	M5F79M05
Transistors		
Q101,Q113	2211503 or 2211504	2SA950-O or 2SA950-Y
Q904	221281 or 2213570	DTC114YS or RN1207
Q103	2211163 or 2211164	2SC2120-O or 2SC2120-Y
Q115	2211454 or 2211455	2SA1015-Y or 2SA1015-GR
Diodes		
D101,D903	223163	1SS133
D102,D103	224451102	MTZ11B
D901,D902	22380039	1D4B42
D904	224452702 or 224652702	MTZ227B or HZ27EB2
Coil		
L101	231023	NCH-1062
Core		
L102	230906	BL02RN2-R62
Capacitors		
C101,C102	393121017	100 μ F,6.3V,Elect.
C103	374724724	4700pF $\pm$ 5%,50V,Plastic
C105,C107	393121017	100 μ F,6.3V,Elect.
C108,C110	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C111	374724734	0.047 μ F $\pm$ 5%,50V,Plastic
C112	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C113	374722224	2200pF $\pm$ 5%,50V,Plastic
C114-C116	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C118	354781009	10 μ F,50V,Elect.
C119,C123	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C121,C128	393121017	100 μ F,6.3V,Elect.
C124	354780229	2.2 μ F,50V,Elect.
C125	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C126	393180107	1 μ F,50V,Elect.
C127	354763309	33 μ F,35V,Elect.
C130,C132	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C131	374724724	4700pF $\pm$ 5%,50V,Plastic
C135	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C136,C137	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C138	393121017	100 μ F,6.3V,Elect.
C140	374721524	1500pF $\pm$ 5%,50V,Plastic
C141,C147	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C142	393022217	220 μ F,6.3V,Elect.
C146	374721034	0.01 μ F $\pm$ 5%,50V,Plastic
C148,C163	393144707	47 μ F,16V,Elect.
C149	374721024	1000pF $\pm$ 5%,50V,Plastic

CIRCUIT NO.	PART NO.	DESCRIPTION
Capacitors		
C151-C153	393144707	47 μ F,16V,Elect.
C161	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C162	374724734	0.047 μ F $\pm$ 5%,50V,Plastic
C165,C166	393144707	47 μ F,16V,Elect.
C167,C168	393141017	100 μ F,16V,Elect.
C903,C904	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C905,C906	354752229	2200 μ F,25V,Elect.
C909,C910	391222217	220 μ F,6.3V,Elect.
C911,C912	374722234	0.022 μ F $\pm$ 5%,50V,Plastic
C917,C918	354752229	2200 μ F,25V,Elect.
C919	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C920,C921	354784709	47 μ F,50V,Elect.
Resistors		
R111	5210060	N06HR2.2KBD,Semi-fixed
R115,R116	5210066	N06HR22KBD,Semi-fixed
R118	5210066	N06HR22KBD,Semi-fixed
R138	5210064	N06HR10KBD,Semi-fixed
R139	5210001	N06HR100BDM,Semi-fixed
Plugs		
P101	25055150	NPLG-6P134
P103	25055139	NPLG-9P123
P104	25055149	NPLG-5P133
P105	25055156	NPLG-12P140
P106	25055154	NPLG-10P138
P108	25055151	NPLG-7P135
P109	25055150	NPLG-6P134
P110	25055038	NPLG-2P29
P111,P112	25055045	NPLG-4P33
Sockets		
P102	2009990192	NSAS-8P0258
P107	2009990193	NSAS-20P0259

QF101,QF102	252112	IC protectors
S101	25065364	Switch
		△ ICPN15
		NSS-12138

HEADPHONE TERMINAL PC BOARD (NAAF-4274-2)

CIRCUIT NO.	PART NO.	DESCRIPTION
C483,C484	374721024	1000pF $\pm$ 5%,50V,Plastic capacitors
P403	25045221	HLJ0540-01-410,Terminal

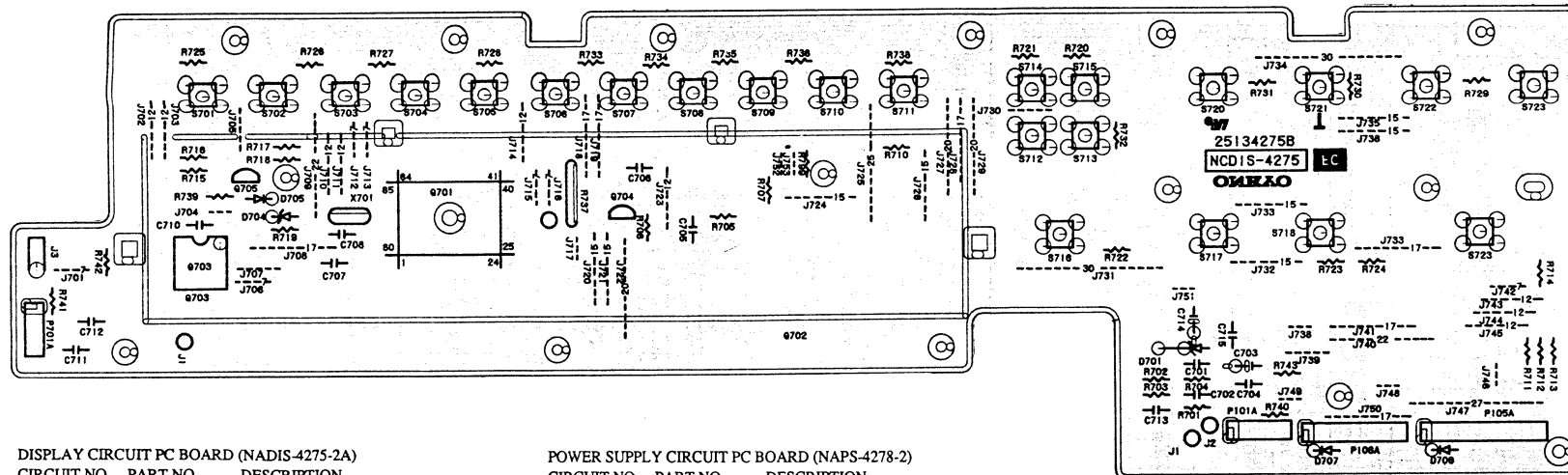
OUTPUT VOLUME PC BOARD (NAAF-4276-2)

CIRCUIT NO.	PART NO.	DESCRIPTION
P401A	2009990191	NSAS-12P0257,Socket
P701	25055149	NPLG-5P133,Plug
R491,R492	5104280	N16RGM20KB30F,Variable resistor
S721	25030331	NRSF-123-30SRRU,Rotary switch

SENSOR PC BOARD (NAETC-4277-2)

CIRCUIT NO.	PART NO.	DESCRIPTION
Q701	24130003	GPIU50XS,IC
C718	354744709	47 μ F,16V,Elect. capacitor

PC BOARD VIEW FROM BOTTOM SIDE



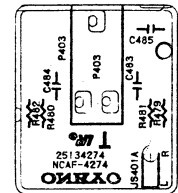
DISPLAY CIRCUIT PC BOARD (NADIS-4275-2A)

CIRCUIT NO.	PART NO.	DESCRIPTION
	FL tube	
Q702	212101	7-BT-151GK
	ICs	
Q701	22240521	CXP50116-166
Q703	222963 or	LB1630 or
	22240322	LB1639
	Transistors	
Q704	2212132 or	2SC2021-R or
	2212133	2SC2021-S
Q705	2213183 or	2SA937-R or
	2213184	2SA937-Q
	Diodes	
D701	224450623	MTZ6.2C
D704	224450562	MTZ5.6B
D705-D707	223163	1SS133
	Capacitors	
C703	391244707	47 μ F,16V,Elect.
C704,C713	374721044	0.1 μ F $\pm$ 5%,50V,Plastic
C714	354764709	47 μ F,35V,Elect.
C716	354781099	0.1 μ F,50V,Elect.
	Resistor	
R737	49163472406	4.7kohm $\times$ 6,1/10W,Network
	Ceramic oscillator	
X701	3010188	CST4.50MGW040
	Switches	
S701-S723	25035548	NPS-111-S510
	Sockets	
P101A	2006391255	NSAS-12P0159
P105A	2006392450	NSAS-24P0261
P106A	2006392050	NSAS-20P0259
P701A	2006391010	NSAS-10P0158
	Holder	
	27190778A	

POWER SUPPLY CIRCUIT PC BOARD (NAPS-4278-2)

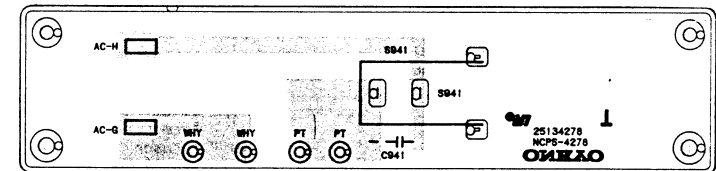
CIRCUIT NO.	PART NO.	DESCRIPTION
C941	3500065A	Δ DE7150F 103P AC400/125V,IS capacitor
S941	25035558	Δ NPS-111-L520,Power switch
	27301216	Δ Cover for C941

NOTE: THE COMPONENTS IDENTIFIED BY MARK Δ ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE ONLY WITH PART NUMBER SPECIFIED.

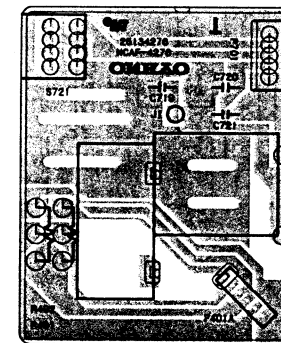


HEADPHONE TERMINAL PC BOARD

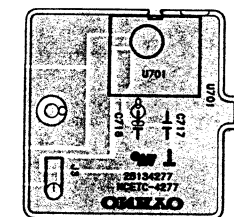
DISPLAY CIRCUIT PC BOARD



POWER SUPPLY PC BOARD



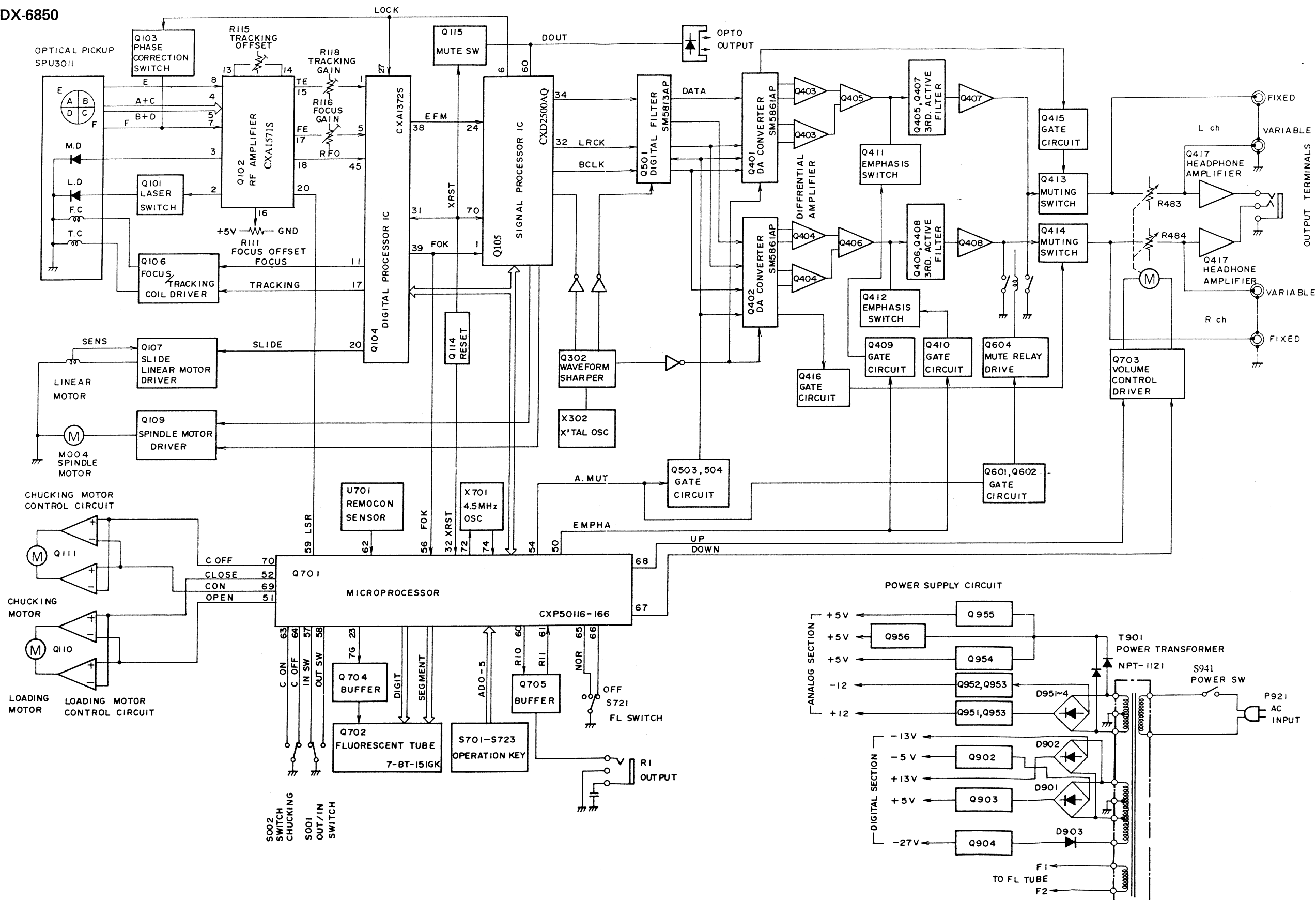
OUTPUT VOLUME PC BOARD



SENSOR PC BOARD

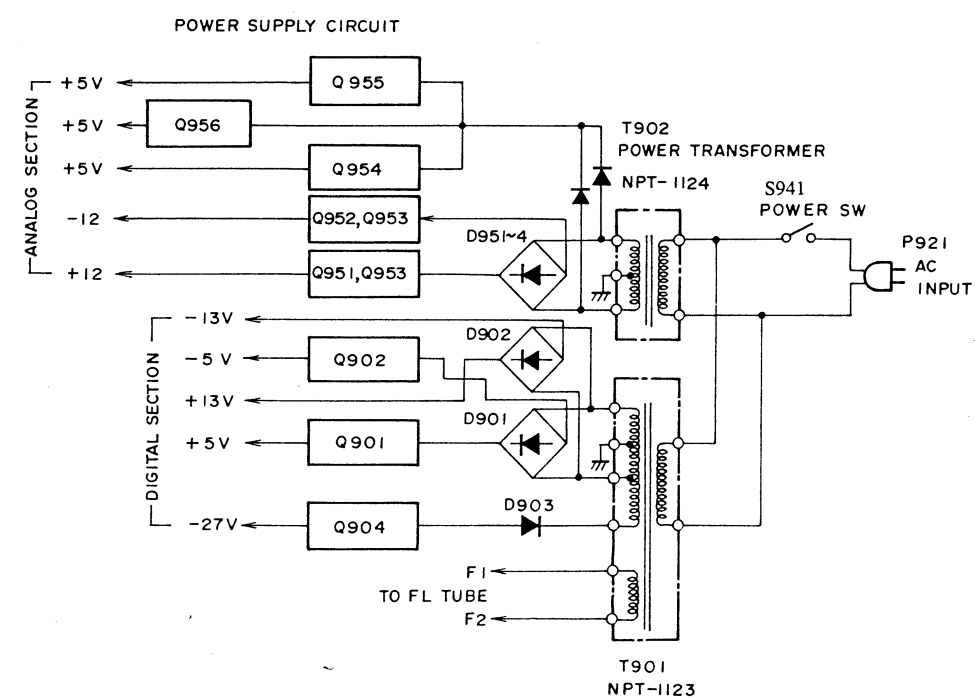
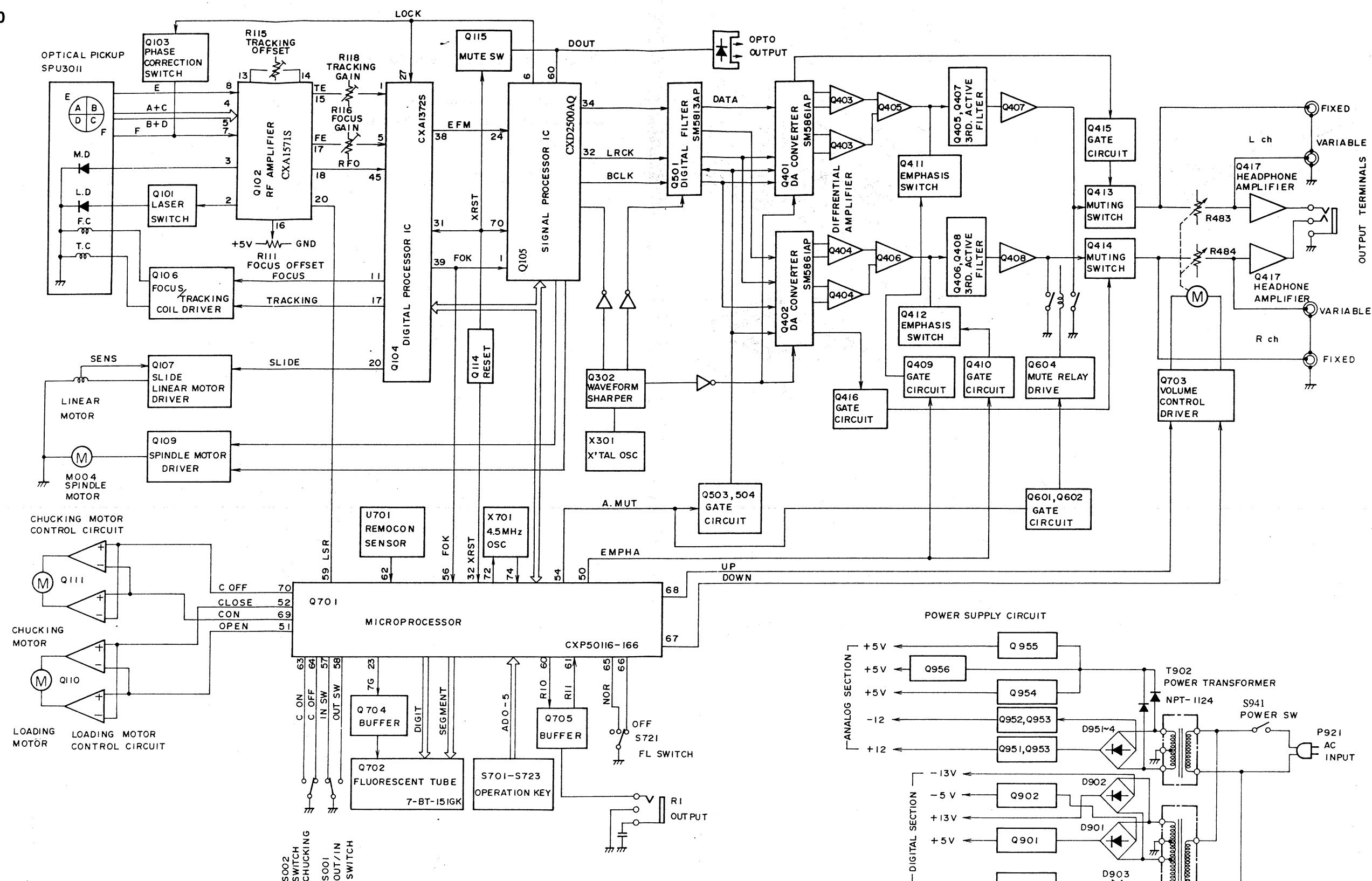
BLOCK DIAGRAM

MODEL DX-6850

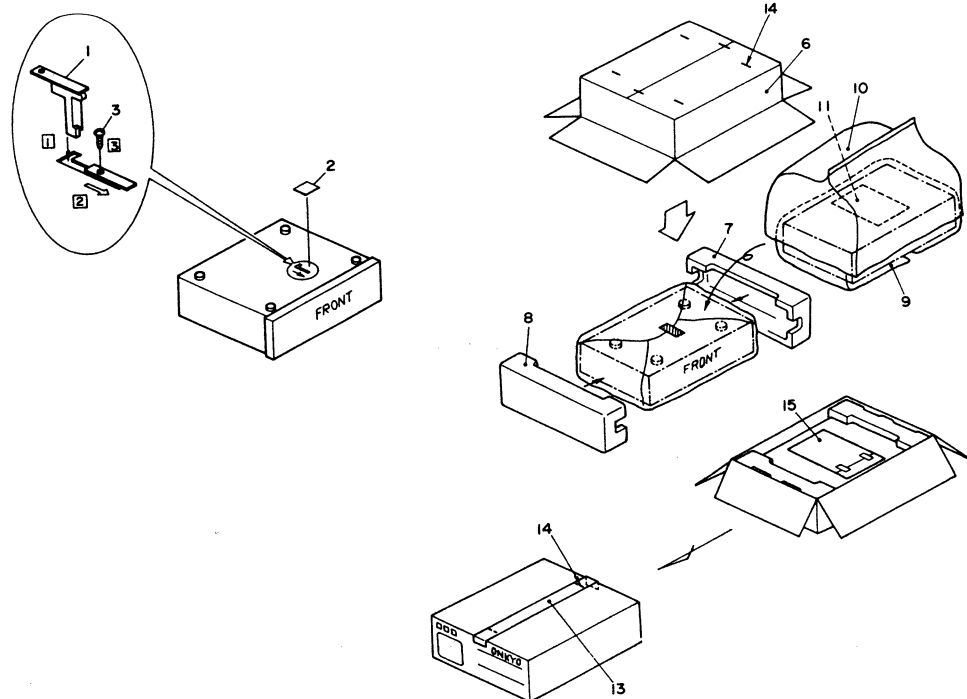


BLOCK DIAGRAM

MODEL DX-6870



PACKING VIEW



- ① . Insert the lock lever into the hole on the bottom board as shown left.
- ② . Move the lock lever to the arrow mark.
- ③ . Tighten the screw to secure the lock lever with

NOTE: : Only black model
<S> : Only Silver model

MODEL DX-6850

MODEL DX-6870

REF.NO.	PART NO.	DESCRIPTION
1	29335034A	Lock lever
2	29361360	Label
3	834430088	3TTS+8B(BC),Self-tapping screw
6	29052294	Master carton box
	29052295	Master carton box <S>
7	29091518A	Pad L
8	29091519A	Pad R
9	29095012-1	Protection sheet
10	29100105	620×550mm,Styrene bag
11	29355180	Caution sheet
13	29110071	Damplon tape
14	282301	Sealing hook
15	Accessory bag ass'y	
	2010098A	Connection cord
	2010200	Cord RI
	24140217A	RC-217C,Remote control transmitter
	3010054	UM-3,Two batteries
	29100097	350×250mm,Styrene bag
	29341662	Instruction manual
	29365020A	Warranty card
	29100094A	Styrene bag for warranty card

REF.NO.	PART NO.	DESCRIPTION
1	29335034A	Lock lever
2	29361360	Label
3	834430088	3TTS+8B(BC),Self-tapping screw
6	29052300	Master carton box
	29052301	Master carton box <S>
7	29091518A	Pad L
8	29091519A	Pad R
9	29095012-1	Protection sheet
10	29100105	620×550mm,Styrene bag
11	29355180	Caution sheet
13	29110071	Damplon tape
14	282301	Sealing hook
15	Accessory bag ass'y	
	2010238	Connection cord
	2010200	Cord RI
	24140218A	RC-218C,Remote control transmitter
	3010054	UM-3,Two batteries
	29100097	350×250mm,Styrene bag
	29341662	Instruction manual
	29365020C	Warranty card
	29100094A	Styrene bag for warranty card

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Telex: 2423551 ONKYO J. Phone: 03-432-6981

ONKYO DEUTSCHLAND GMBH, ELECTRONICS

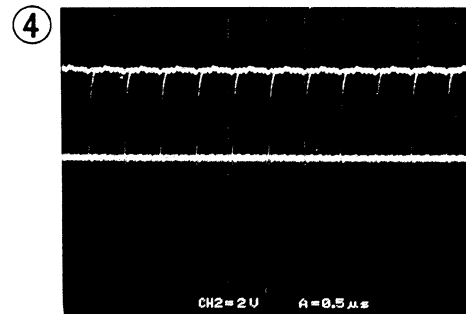
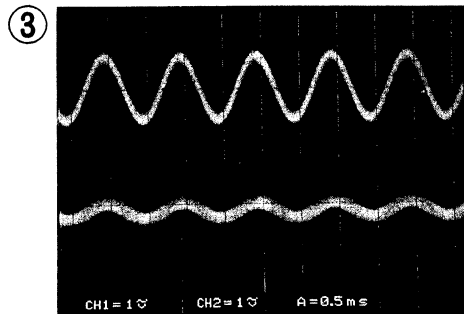
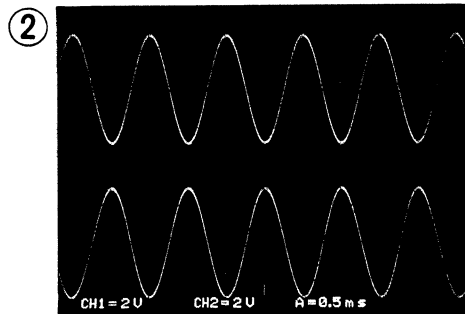
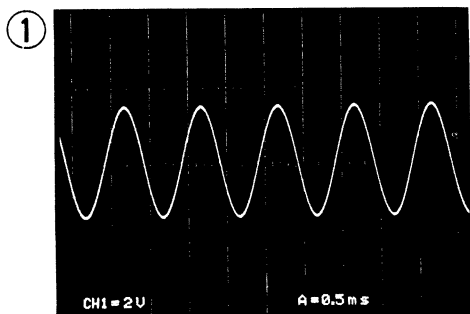
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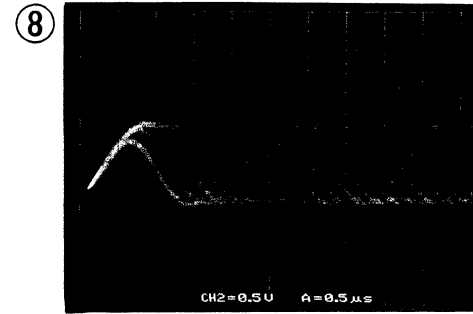
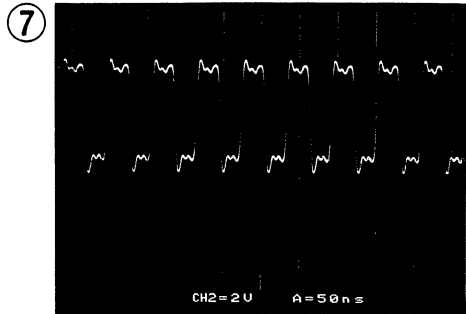
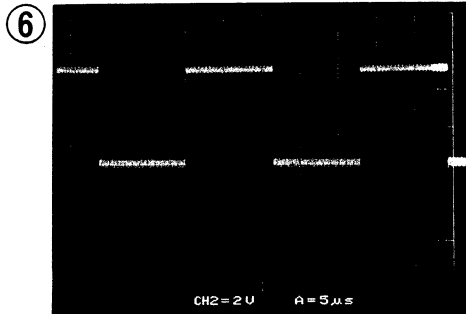
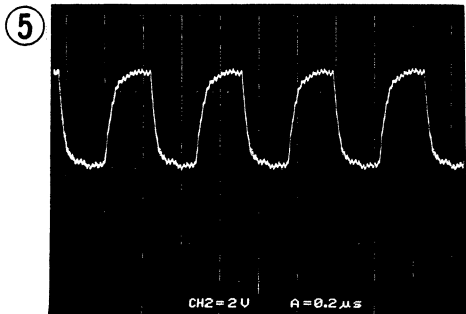
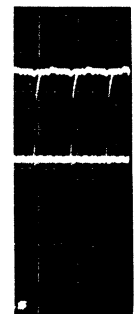
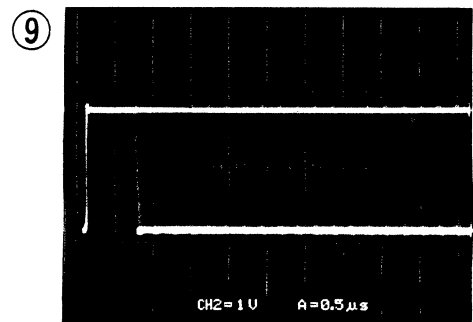
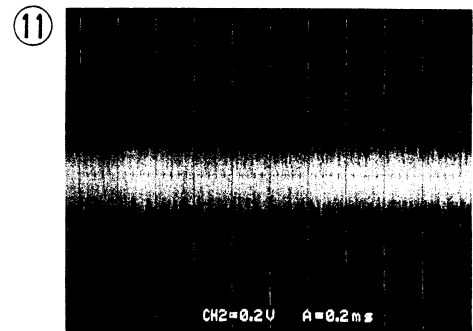
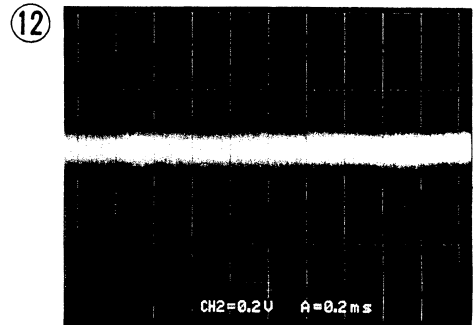
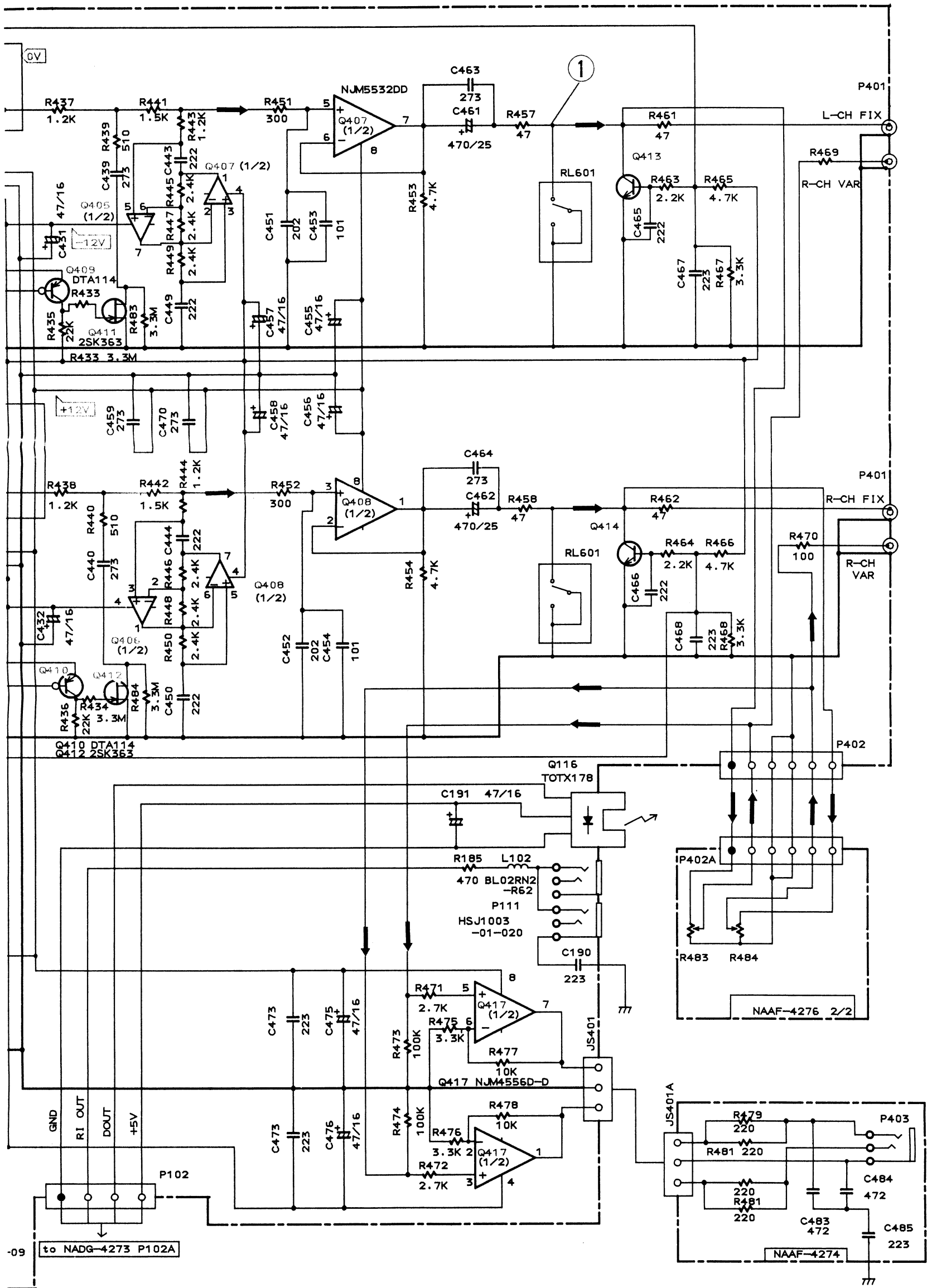
SCHEMATIC DIAGRAM

to NADG-4273 P107A

Components listed at the bottom of the schematic:

- Q601 DTC114YS
- Q602 DTA114YS
- Q603 2SK246
- Q604 DTC114YS
- C606 223
- D613
- RL601 NRL-2P1A-DC12-09
- to NADG-4273





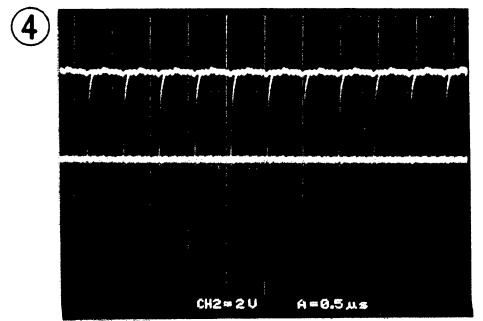
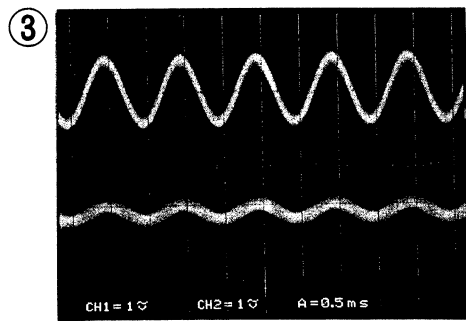
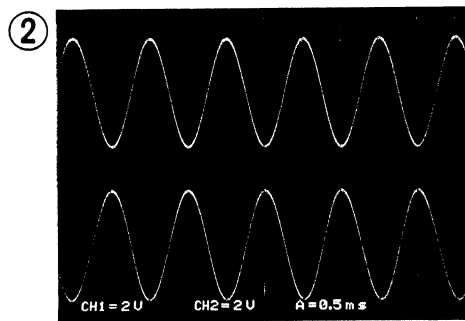
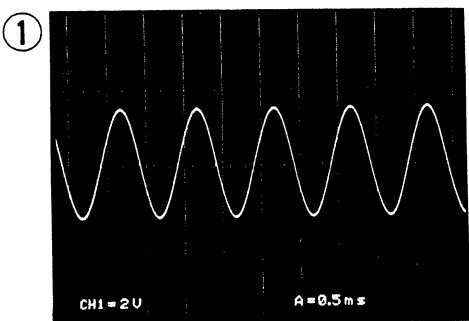
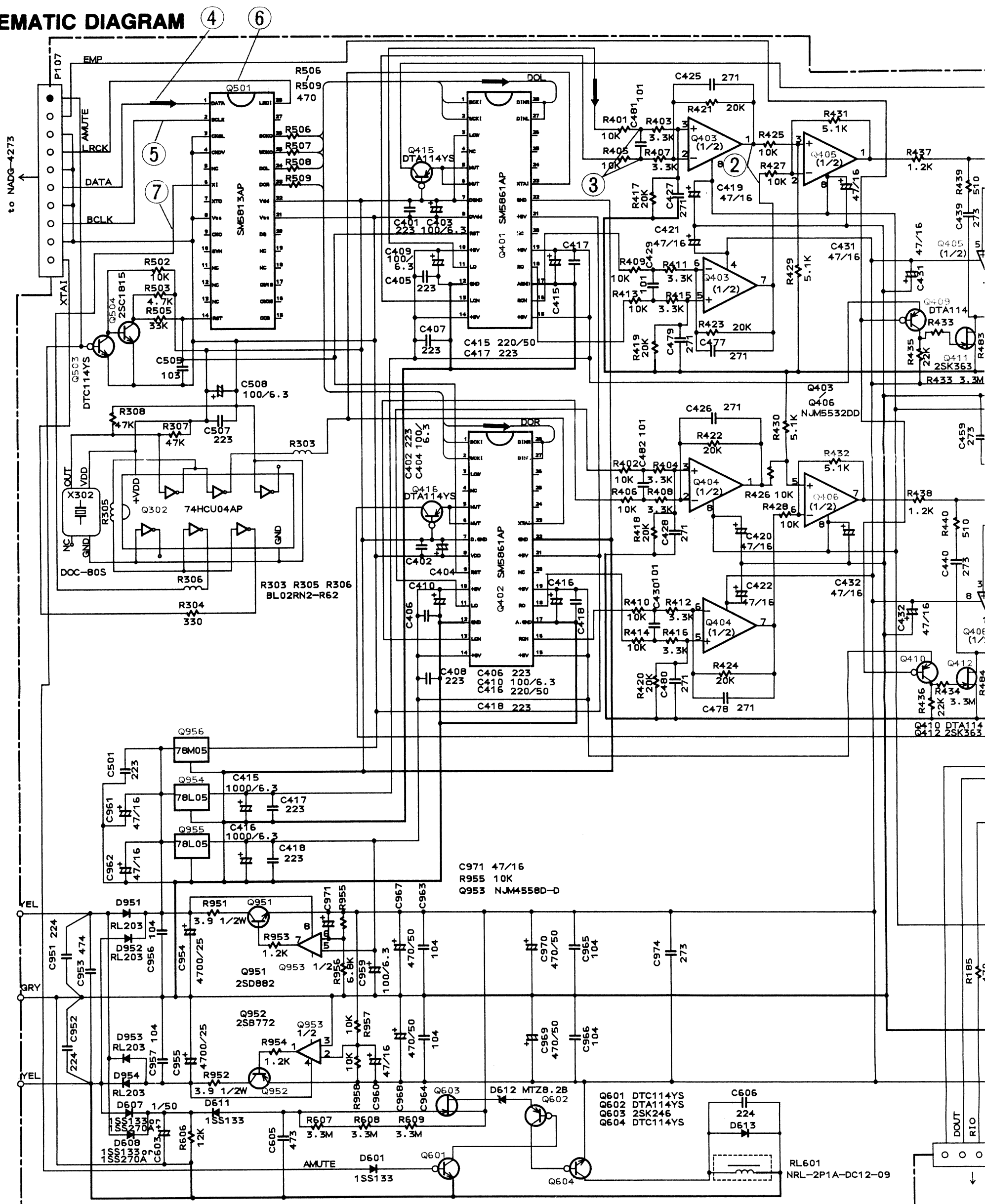
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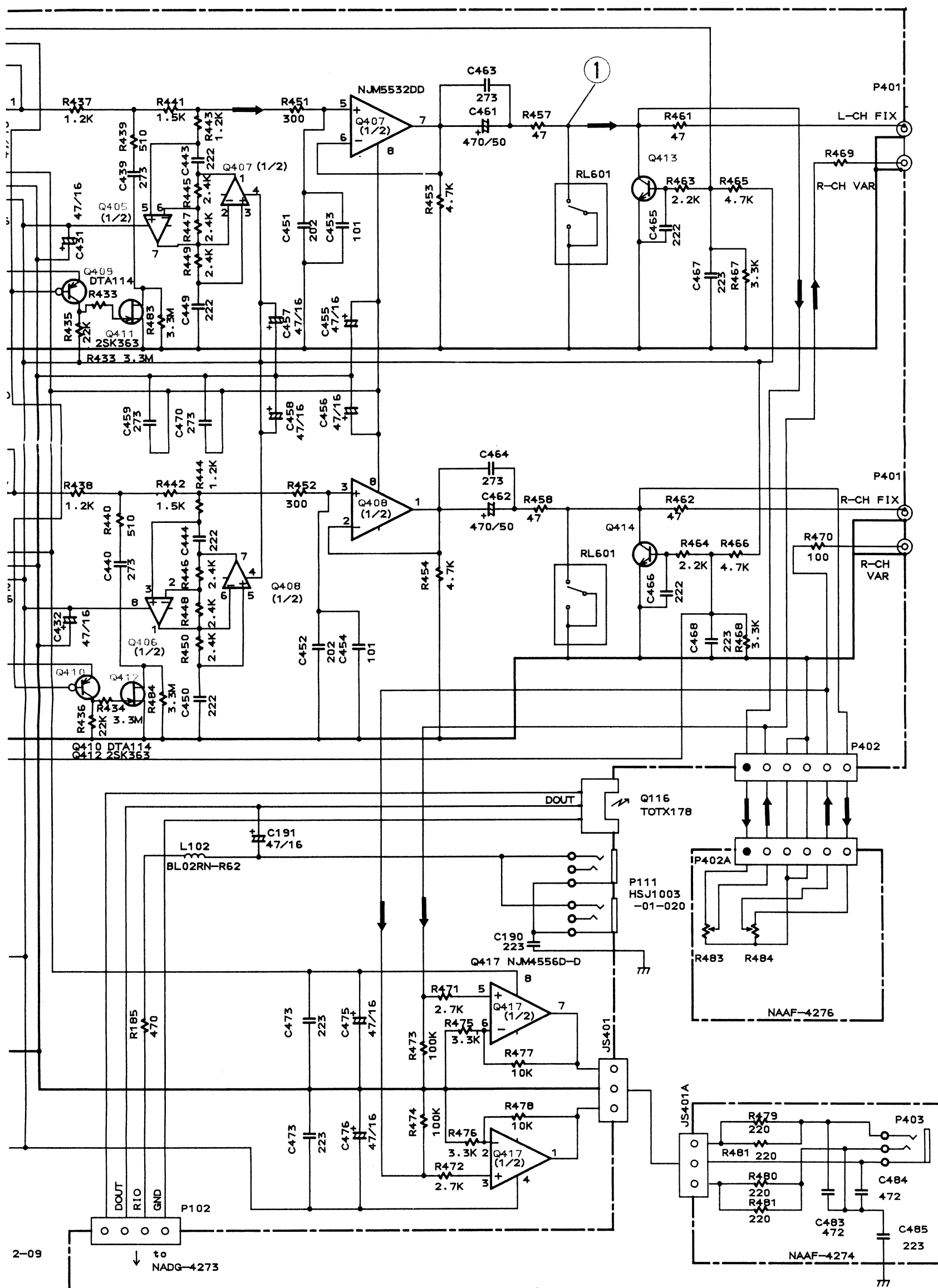


- THE COMPONENTS IDENTIFIED BY MARK ARE CRITICAL FOR SAFETY. REPLACE ONLY WITH PART NUMBER SPECIFIED.
- VOLTAGE (MEASURED WITH VOLTMETER) IS DC VOLTAGE. (NO INPUT SIGNAL)
- ALL PNP TRANSISTORS ARE EQUIVALENT TO 2SA1015-GR UNLESS OTHERWISE NOTED.
- ALL NPN TRANSISTORS ARE EQUIVALENT TO 2SC1815-GR UNLESS OTHERWISE NOTED.
- ALL DIODES ARE EQUIVALENT TO 1SS133 UNLESS OTHERWISE NOTED.
- ELECTROLYTIC CAPACITORS () ARE IN $\mu\text{F}/\text{WV}$.
- ALL CAPACITORS ARE IN $\text{pF}/50\text{WV}$ UNLESS OTHERWISE NOTED.
EX) $3\text{pF} \rightarrow 030$, $33\text{pF} \rightarrow 330$, $330\text{pF} \rightarrow 331$, $0.033\mu\text{F} \rightarrow 333$
- ALL RESISTORS ARE IN OHMS $1/4$ WATTS UNLESS OTHERWISE NOTED.
- THE THICK LINES IN PC BOARD ARE THE PRINTING SIDE OF THE PARTS.
EX) PRINTING SIDE
- CIRCUIT IS SUBJECT TO CHANGE FOR IMPROVEMENT.

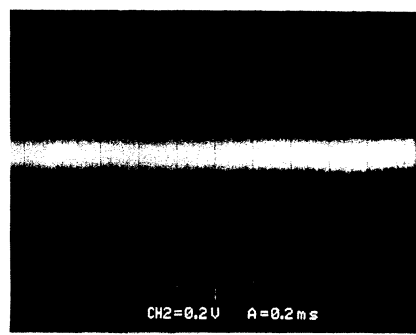


SCHEMATIC DIAGRAM

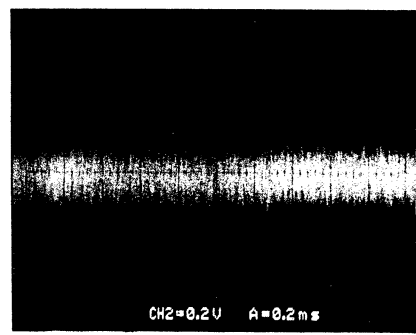




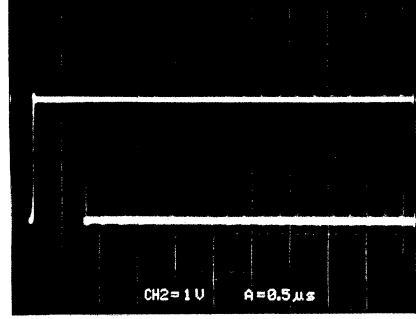
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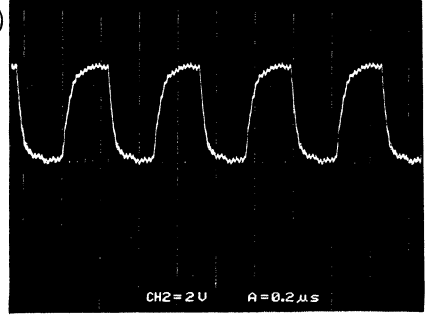
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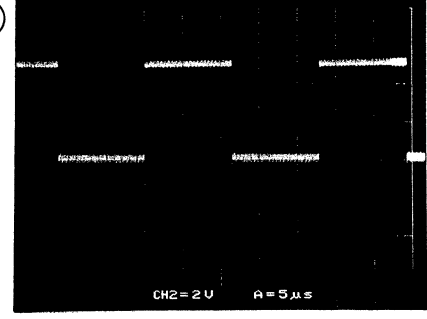
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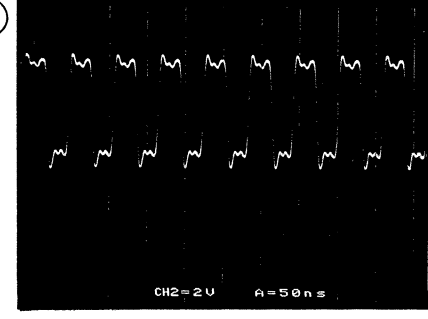
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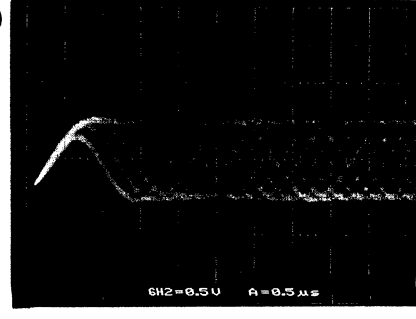
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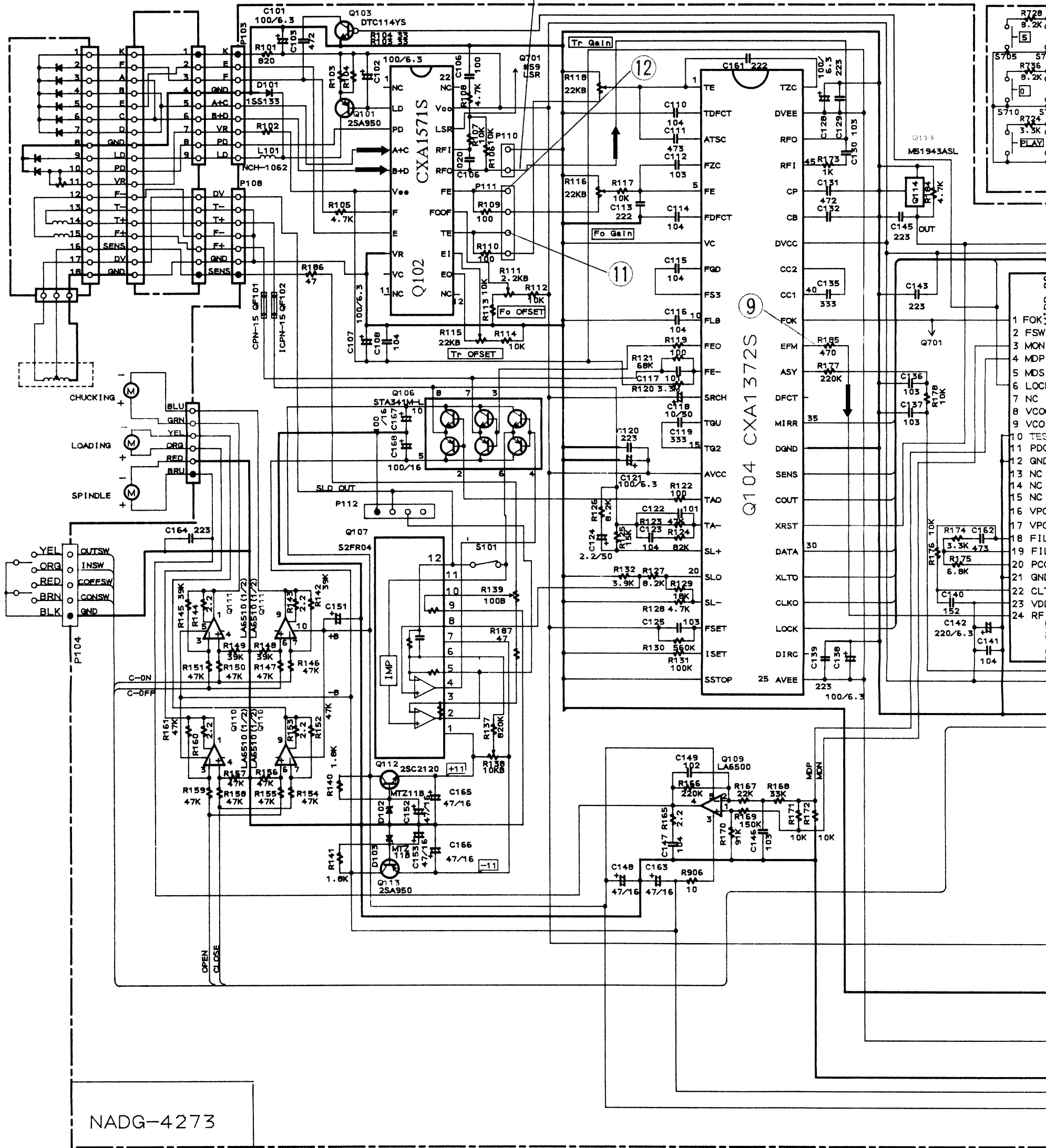
7



8



SCHEMATIC DIAGRAM



NADG-4273

NOTE

- THE COMPONENTS IDENTIFIED BY MARK Δ ARE CRITICAL FOR SAFETY. REPLACE ONLY WITH PART NUMBER SPECIFIED.
- VOLTAGE (MEASURED WITH VOLTMETER) C1 IS DC VOLTAGE (NO INPUT SIGNAL)
- ALL PNP TRANSISTORS ARE EQUIVALENT TO 2SA1015-GR UNLESS OTHERWISE NOTED.
- ALL NPN TRANSISTORS ARE EQUIVALENT TO 2SC1815-GR UNLESS OTHERWISE NOTED.
- ALL DIODES ARE EQUIVALENT TO 1SS133 UNLESS OTHERWISE NOTED.
- ELECTROLYTIC CAPACITORS (E) ARE IN μ F/W.
- ALL CAPACITORS ARE IN pF/50WV UNLESS OTHERWISE NOTED.
- EX) 3pF-030, 33pF-330, 330pF-331, 0.033 μ F-333
- ALL RESISTORS ARE IN OHMS 1/4 WATTS UNLESS OTHERWISE NOTED.
- THE THICK LINES IN PC BOARD ARE THE PRINTING SIDE OF THE PARTS.
- EX) Δ PRINTING SIDE
- CIRCUIT IS SUBJECT TO CHANGE FOR IMPROVEMENT.

